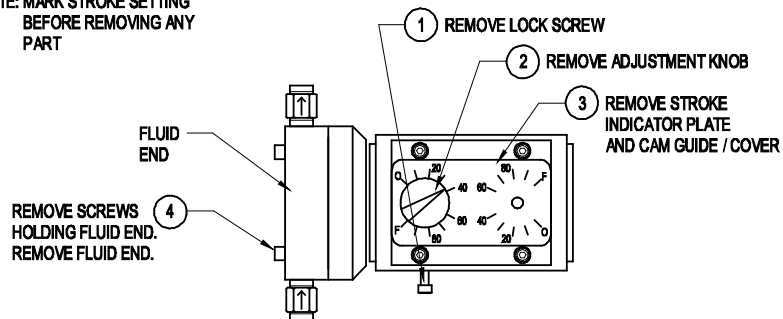
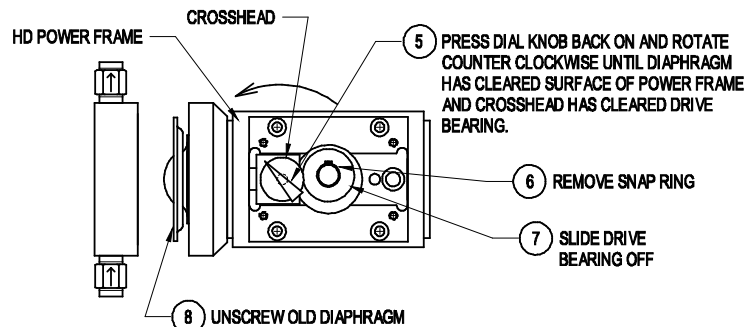


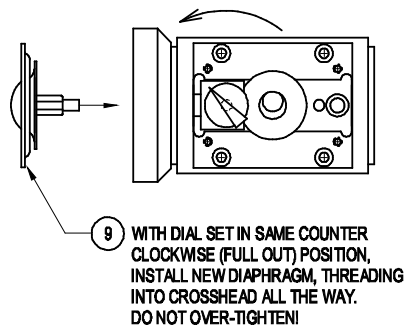
NOTE: MARK STROKE SETTING
BEFORE REMOVING ANY
PART



1

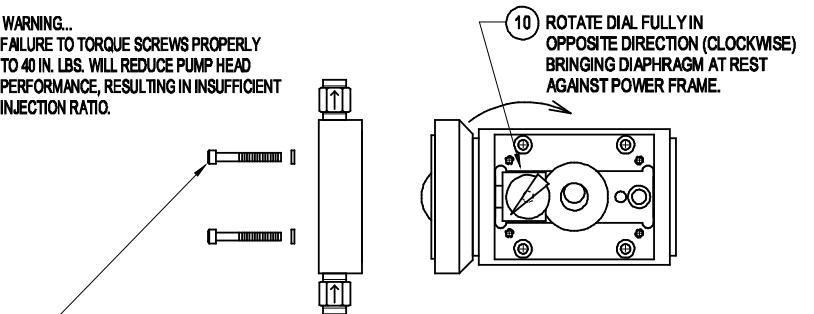


2

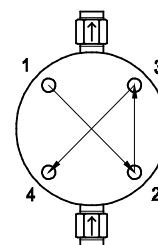


3

*WARNING...
FAILURE TO TORQUE SCREWS PROPERLY
TO 40 IN. LBS. WILL REDUCE PUMP HEAD
PERFORMANCE, RESULTING IN INSUFFICIENT
INJECTION RATIO.

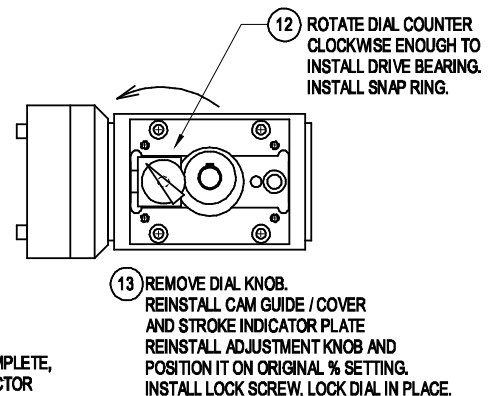


4



NOTE: AFTER THIS PROCEDURE IS COMPLETE,
YOU MUST RECALIBRATE THE INJECTOR
TO YOUR SPECIFICATIONS.

5



FOR TECHNICAL
ASSISTANCE CALL
HAMMONDS TECH. SVS.
(281) 999-2900

HAMMONDS TECHNICAL SERVICES, INC.

SCALE	NTS	APPROVED	PART NUMBER	DRAWN BY	SS
DATE	02/26/2009			REVISED	
DRAWING TITLE	"M" DIAPHRAGM REPLACEMENT				
HEAVY DUTY PUMP SERIES				DRAWING NUMBER	1460-1

DRAWING	LEVELS	VIEW
1460	10, 11	1