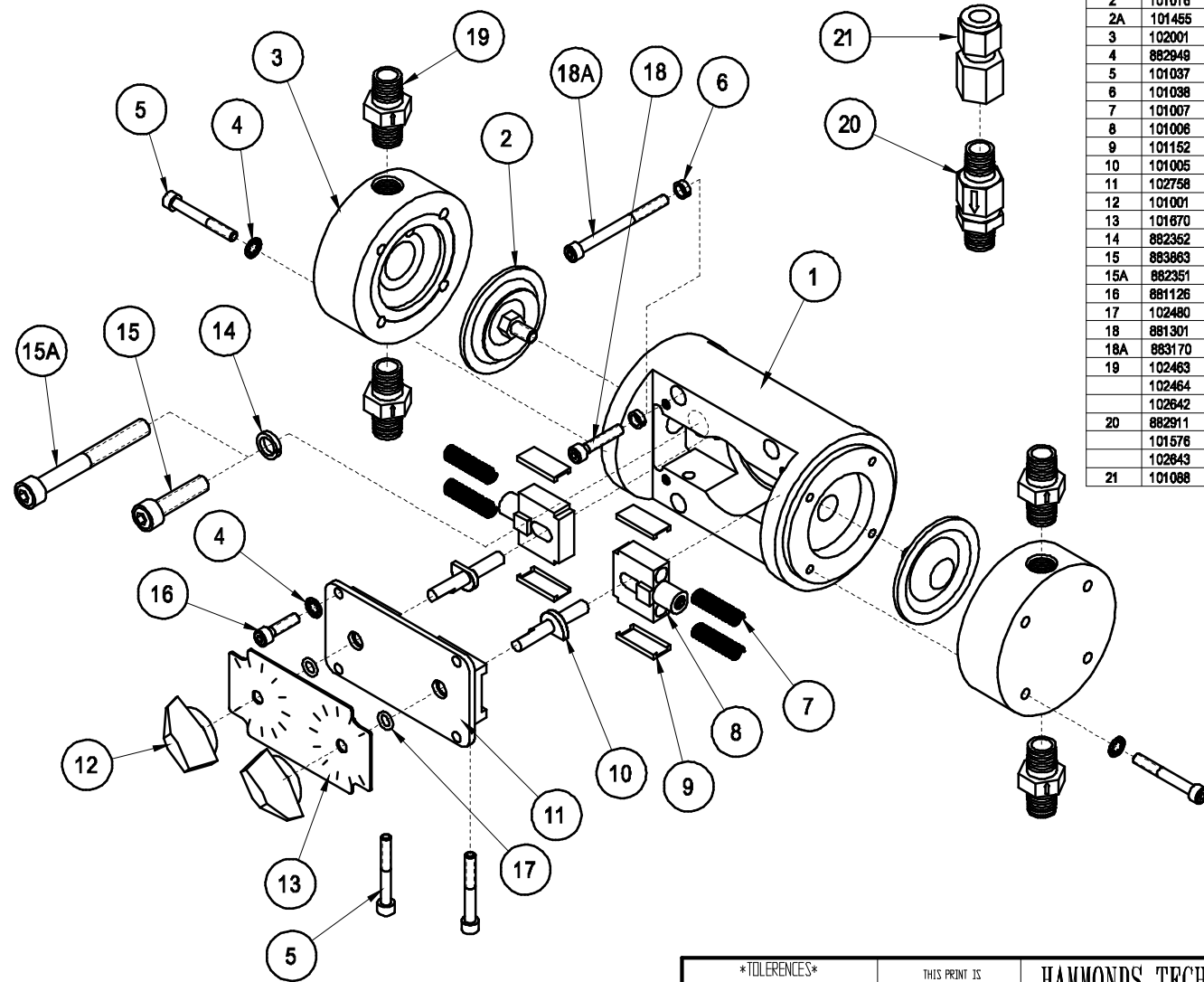




ITEM	PART NO.	QTY.	DESCRIPTION
1	102757	1	POWER FRAME, HD ALUM.
2	101016	2	DIAPHRAGM, S
2A	101455	2	DIAPHRAGM, S, VITON (OPTION)
3	102001	2	FLUID END, S
4	882949	12	LOCK WASHER, #10, INT.TOOOTH
5	101037	10	SCREW, 10-32 x1 1/2"
6	101038	4	LOCK WASHER, #10 H.C.
7	101007	4	RETURN SPRING
8	101006	2	CROSSHEAD
9	101152	4	SLIDE BEARING
10	101005	2	STROKE ADJUSTMENT CAM
11	102758	1	CAM GUIDE/COVER, HD ALUM.
12	101001	2	STROKE ADJUSTMENT KNOB
13	101670	1	STROKE INDICATOR
14	882362	2	LOCK WASHER, 5/16" SS (OPT)
15	883863	2	SCREW, 5/16-18 x1-1/4" SS (OPT)
15A	882351	2	SCREW, 5/16-18 x2-3/4" SS (OPT)
16	881126	4	SCREW, 10-32 x1/2"
17	102480	2	O-RING
18	881301	4	SCREW, 10-32 x1"
18A	883170	4	SCREW, 10-32 x2 1/2" (OPT)
19	102463	4	CHECK VALVE, 1 PSI AFLAS (STD)
	102464	4	CHECK VALVE, 1 PSI VITON (OPT)
	102642	4	CHECK VALVE, 1 PSI KALREZ (OPT)
20	882911	1	CHECK VALVE, 6 PSI, AFLAS (STD)
	101576	1	CHECK VALVE, 6 PSI, VITON (OPT)
	102643	1	CHECK VALVE, 6 PSI, KALREZ (OPT)
21	101068	1	3/8 x1/4 FNPT TUBE ADAPT.

NO.	REVISION	DATE	BY
		02/16/07	SS

DRAWING	LEVELS	VIEW
INJECTOR	254	7
FROM SER#	DATE	TO SER#
X	X	X

TOLERANCES	
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.	
*TOL. DECIMALS:	*TOL. ANGLES:
.XX= +/- .005	+/- .5 DEGREES
.XX= +/- .015	
.X= +/- .030	
*CONCENTRICITY:	
.005 T. I. R.	
*REMOVE BURRS AND BREAK EDGES .005 MIN.	

THIS PRINT IS
CONFIDENTIAL
AND IS THE PROPERTY OF
HAMMONDS TECHNICAL
SERVICES
THIS PRINT SHALL NOT BE USED, COPIED
OR REPRODUCED IN WHOLE OR IN PART
NOR SHALL THE CONTENTS BE REVEALED
IN ANY MANNER TO ANYONE UNLESS
WRITTEN PERMISSION IS OBTAINED FROM
HAMMONDS TECHNICAL SERVICES.

HAMMONDS TECHNICAL SERVICES, INC.	
SCALE: NTS	APPROVED BY: SS
DATE: 02/16/07	REVISED:
DRAWING TITLE	
HAMMONDS 2S (1S-1S) PUMP	
HEAVY DUTY	DRAWING NUMBER 6967