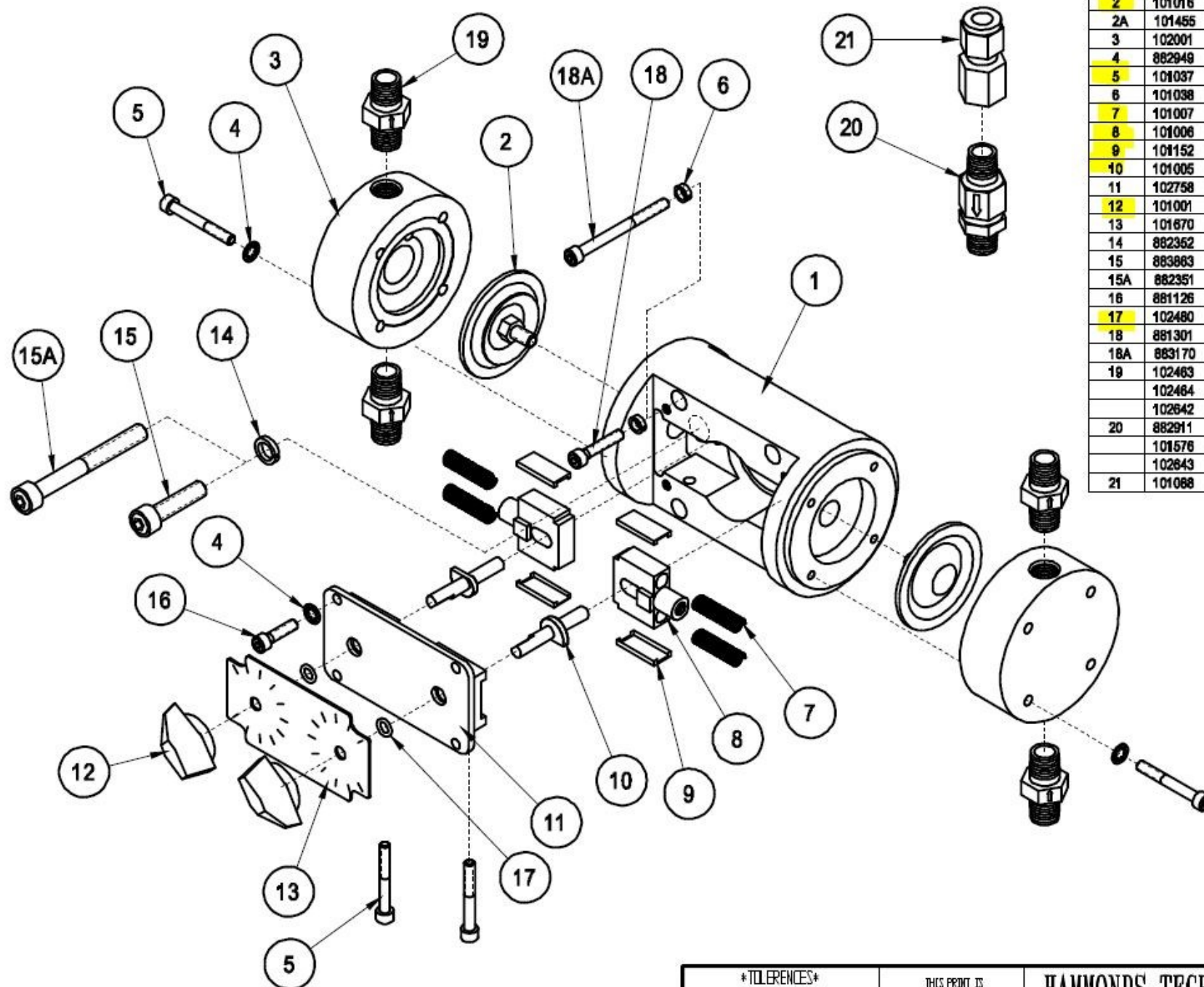




ITEM	PART NO.	QTY.	DESCRIPTION
1	102757	1	POWER FRAME, HD ALUM.
2	101016	2	DIAPHRAGM, S
2A	101455	2	DIAPHRAGM, S, VITON (OPTION)
3	102001	2	FLUID END, S
4	882949	12	LOCK WASHER, #10, INT. TOOTH
5	101037	10	SCREW, 10-32 x 1 1/2"
6	101038	4	LOCK WASHER, #10 H.C.
7	101007	4	RETURN SPRING
8	101006	2	CROSS-HEAD
9	101152	4	SLIDE BEARING
10	101005	2	STROKE ADJUSTMENT CAM
11	102758	1	CAM GUIDE/COVER, HD ALUM.
12	101001	2	STROKE ADJUSTMENT KNOB
13	101670	1	STROKE INDICATOR
14	882352	2	LOCK WASHER, 5/16" SS (OPT)
15	883863	2	SCREW, 5/16-18 x 1-1/4" SS (OPT)
15A	882351	2	SCREW, 5/16-18 x 2-3/4" SS (OPT)
16	881126	4	SCREW, 10-32 x 1/2"
17	102480	2	O-RING
18	881301	4	SCREW, 10-32 x 1"
18A	883170	4	SCREW, 10-32 x 2 1/2" (OPT)
19	102463	4	CHECK VALVE, 1 PSI AFLAS (STD)
	102464	4	CHECK VALVE, 1 PSI VITON (OPT)
	102642	4	CHECK VALVE, 1 PSI KALREZ (OPT)
20	882911	1	CHECK VALVE, 6 PSI, AFLAS (STD)
	101576	1	CHECK VALVE, 5 PSI, VITON (OPT)
	102643	1	CHECK VALVE, 5 PSI, KALREZ (OPT)
21	101088	1	3/8 x 1/4 FNPT TUBE ADAPT.

DRAWING	LEVELS	VIEW
INJECTOR	254	7

TOLERANCES	
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
*TOL., DECIMALS:	*TOL., ANGLES:
.XXX = +/- .005	+/- .5 DEGREES
.XX = +/- .015	
.X = +/- .030	*CONCENTRICITY:
	.005 T.T.R.

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HAMMONDS TECHNICAL SERVICES, INC.

SCALE	NTS	APPROVED BY:	DRAWN BY
DATE	02/16/07		SS
DRAWING TITLE	HAMMONDS 2S (1S-1S) PUMP		

REVISED