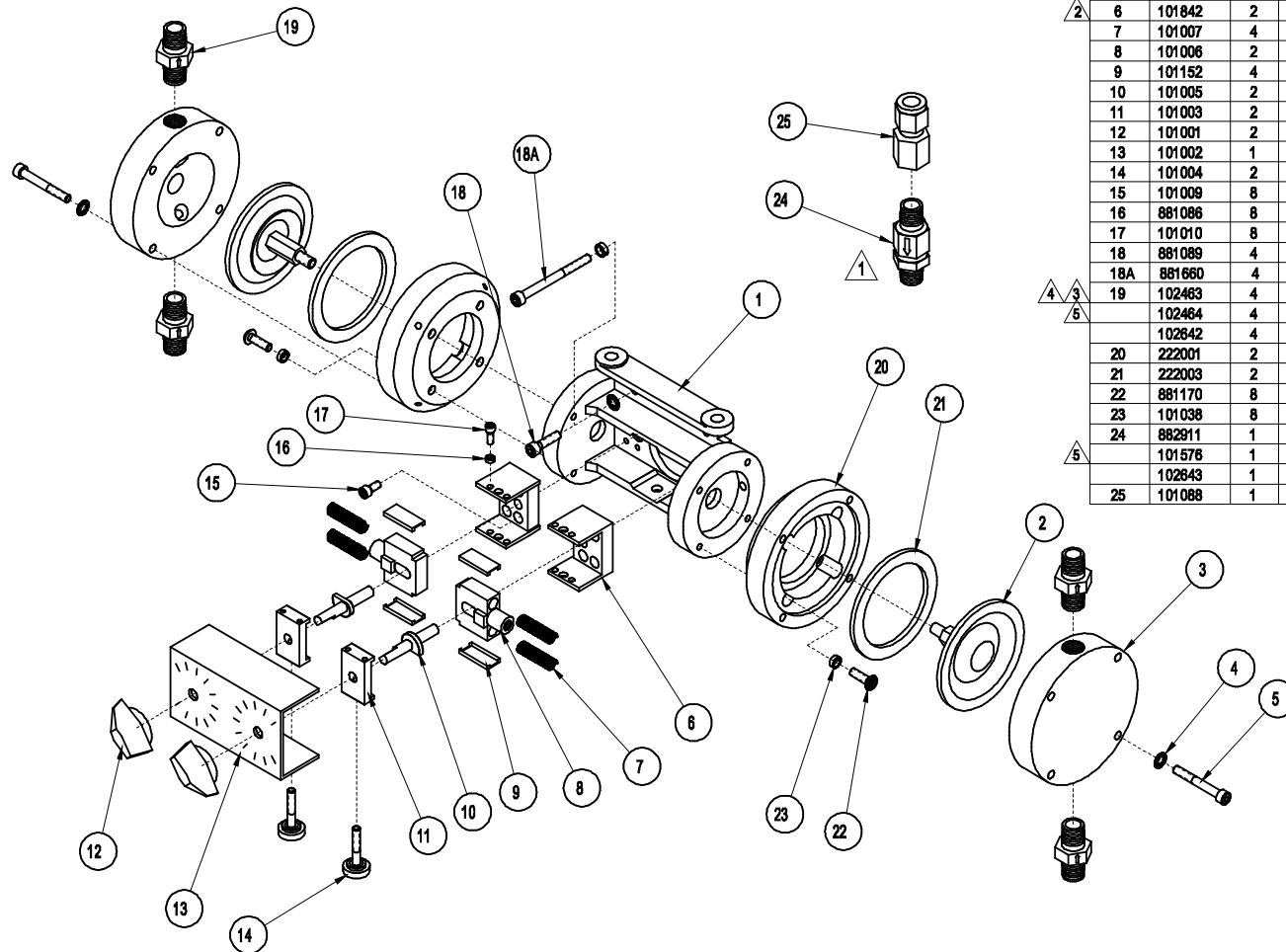




ITEM	PART NO.	QTY.	DESCRIPTION
1	101014	1	POWER FRAME
2	221001	2	DIAPHRAGM, M
3	222002	2	FLUID END, M
4	882949	12	LOCK WASHER, #10 INT. TOOTH
5	101037	8	SCREW, 10-32 x 1 1/2"
6	101842	2	CROSSHEAD GUIDE
7	101007	4	RETURN SPRING
8	101006	2	CROSSHEAD
9	101152	4	SLIDE BEARING
10	101005	2	STROKE ADJUSTMENT CAM
11	101003	2	CAM GUIDE
12	101001	2	STROKE ADJUSTMENT KNOB
13	101002	1	POWER FRAME COVER
14	101004	2	LOCK SCREW
15	101009	8	SCREW, 8-32 x 3/8"
16	881086	8	LOCKWASHER, #6
17	101010	8	SCREW, 6-32 x 3/8"
18	881089	4	SCREW, 10-32 x 3/4"
18A	881660	4	SCREW, 10-32 x 2 1/4" (OPT)
19	102463	4	CHECK VALVE, 1 PSI, AFLAS
	102464	4	CHECK VALVE, 1 PSI, VITON (OPT)
	102642	4	CHECK VALVE, 1 PSI, KALREZ (OPT)
20	222001	2	ADAPTER RING, M
21	222003	2	BACK UP RING
22	881170	8	SCREW, #10 x 5/8" BUTTON HD
23	101038	8	LOCKWASHER, #10 HC
24	882911	1	CHECK VALVE, 5 PSI, AFLAS (STD)
	101576	1	CHECK VALVE, 5 PSI, VITON (OPT)
	102643	1	CHECK VALVE, 5 PSI, KALREZ (OPT)
25	101088	1	3/8 x 1/4 FNPT TUBE ADAPTER

5	NEW CHECK VALVES	03/15/04	SS
4	WAS #101933	03/15/04	SS
3	WAS #102263	09/03/02	SS
2	WAS #101008	08/99	SS
1	ADDED INJ CHK VLV	01/23/98	SS
NO.	REVISION	DATE	BY

DRAWING	LEVELS	VIEW
INJECTOR	10-20, 23, 24, 27, 28, 30, 39-41, 67-73, 77-86, 134	7
FROM SER#	DATE	TO SER#
X	X	X

TOLERANCES	
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.	
*TOL. DECIMALS:	*TOL. ANGLES:
.XX= +/- .005	+/- .5 DEGREES
.XX= +/- .015	*CONCENTRICITY:
.X= +/- .030	.005 T.I.R.
REMOVE BURRS AND BREAK EDGES .005 MIN.	

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HAMMONDS TECHNICAL SERVICES, INC.			
SCALE	NTS	APPROVED BY:	DRAWN BY SS
DATE	03/15/89		REVISED 03/15/04
DRAWING TITLE	HAMMONDS 2M PUMP		
		DRAWING NUMBER	0629