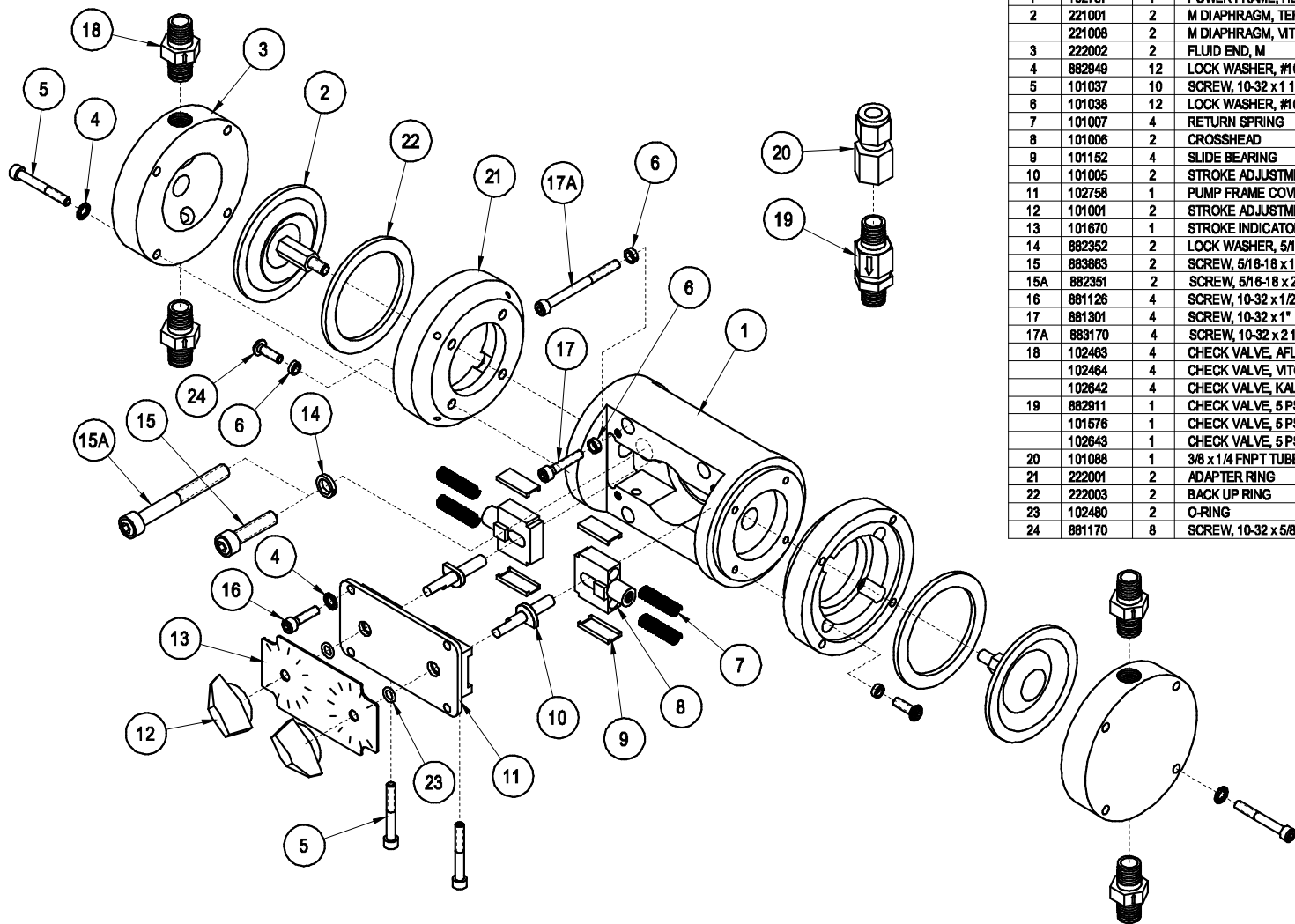




ITEM	PART NO.	QTY.	DESCRIPTION
1	102757	1	POWER FRAME, HD ALUM.
2	221001	2	M DIAPHRAGM, TEFLON FACED, STD.
	221008	2	M DIAPHRAGM, VITON (OPTION)
3	222002	2	FLUID END, M
4	882849	12	LOCK WASHER, #10, INT.TOOOTH
5	101037	10	SCREW, 10-32 x 1 1/2"
6	101038	12	LOCK WASHER, #10 H.C.
7	101007	4	RETURN SPRING
8	101008	2	CROSSHEAD
9	101152	4	SLIDE BEARING
10	101005	2	STROKE ADJUSTMENT CAM
11	102758	1	PUMP FRAME COVER, HD ALUM.
12	101001	2	STROKE ADJUSTMENT KNOB
13	101670	1	STROKE INDICATOR
14	882352	2	LOCK WASHER, 5/16" SS (OPTION)
15	883863	2	SCREW, 5/16-18 x 1 1/4" SS (OPTION)
15A	882351	2	SCREW, 5/16-18 x 2 3/4" SS (OPTION)
16	881126	4	SCREW, 10-32 x 1/2"
17	881301	4	SCREW, 10-32 x 1"
17A	883170	4	SCREW, 10-32 x 2 1/2" (OPTION)
18	102463	4	CHECK VALVE, AFLAS, STD.
	102464	4	CHECK VALVE, VITON (OPTION)
	102642	4	CHECK VALVE, KALREZ (OPTION)
19	882811	1	CHECK VALVE, 5 PSI, AFLAS
	101576	1	CHECK VALVE, 5 PSI, VITON (OPT)
	102643	1	CHECK VALVE, 5 PSI, KALREZ (OPT)
20	101088	1	3/8 x 1/4 FNPT TUBE ADAPT.
21	222001	2	ADAPTER RING
22	222003	2	BACK UP RING
23	102480	2	O-RING
24	881170	8	SCREW, 10-32 x 5/8" SS

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*TOL. DECIMALS: .XXX = +/- .005 .XX = +/- .015 .X = +/- .030 FRAC. = +/- 1/16		*TOL. ANGLES: +/- .5 DEGREES		SCALE: NTS DATE: 02/24/10	
*CONCENTRICITY: .005 T.I.R.		*REMOVE BURRS AND BREAK EDGES .005 MIN.		APPROVED PART NUMBER DRAWN BY: SS REVISED:	
DRAWING LEVELS INJECTOR 40, 67-73, 77-83, 139-141, 143, 208, 255		VIEW: I		DRAWING TITLE: HAMMONDS 2M PUMP	
FROM SER# DATE TO SER# DATE		X X X X		HEAVY DUTY	
NO. INITIAL RELEASE 02/24/10 SS X APPVD		NO. REVISION		DRAWING NUMBER 6100-2	