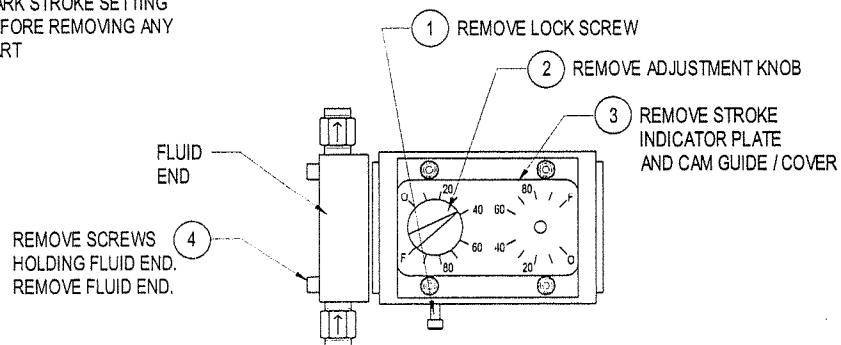
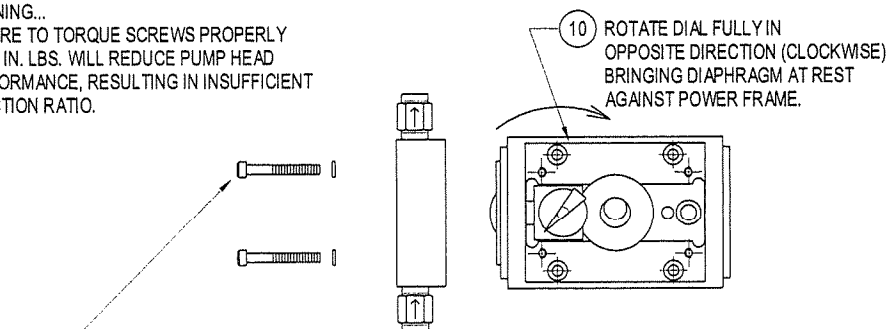


NOTE: MARK STROKE SETTING BEFORE REMOVING ANY PART

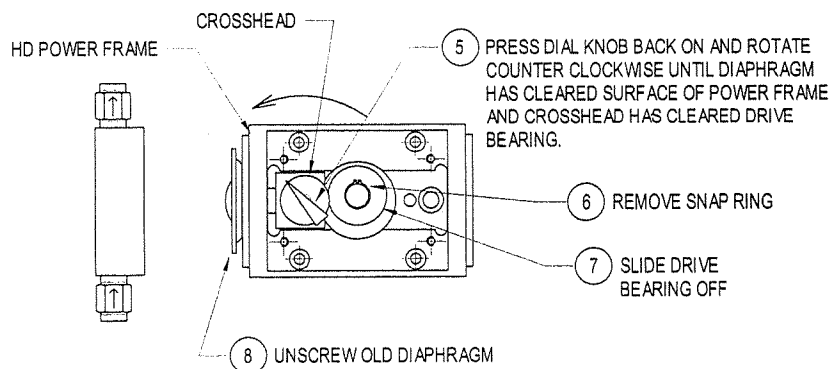


*WARNING...
FAILURE TO TORQUE SCREWS PROPERLY TO 40 IN. LBS. WILL REDUCE PUMP HEAD PERFORMANCE, RESULTING IN INSUFFICIENT INJECTION RATIO.



WARNING!
FAILURE TO FOLLOW THIS PROCEDURE WILL RESULT IN POOR PUMP PERFORMANCE WITH DIAPHRAGM DEFORMATION AND PREMATURE FAILURE.

4



NOTE: AFTER THIS PROCEDURE IS COMPLETE, YOU MUST RECALIBRATE THE INJECTOR TO YOUR SPECIFICATIONS.

5

FOR TECHNICAL ASSISTANCE CALL
HAMMONDS TECH. SVS.
(281) 999-2900

HAMMONDS TECHNICAL SERVICES, INC.

SCALE	NTS	APPROVED	PART NUMBER	DRAWN BY	SS
DATE	10/03/1997			REVISED	

DRAWING TITLE "S" DIAPHRAGM REPLACEMENT

HEAVY DUTY PUMP SERIES

DRAWING NUMBER 1459-1

DRAWING	LEVELS	VIEW
1459	5.6	I

1

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