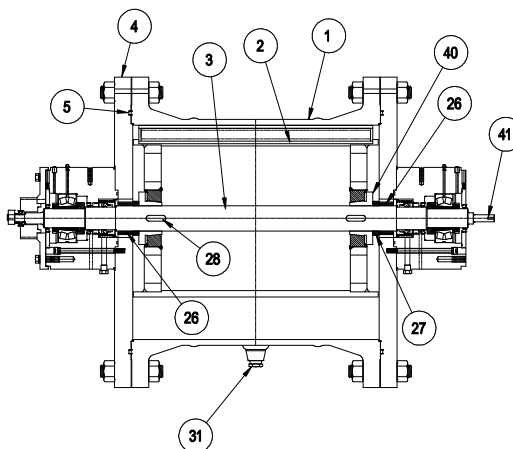
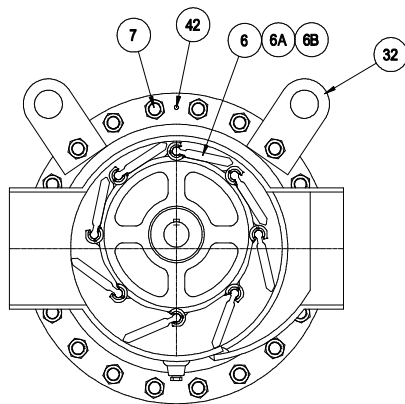
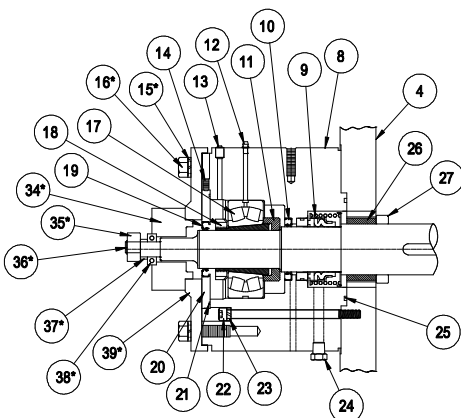
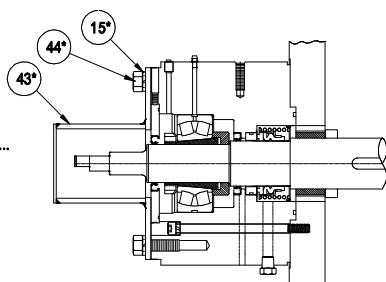




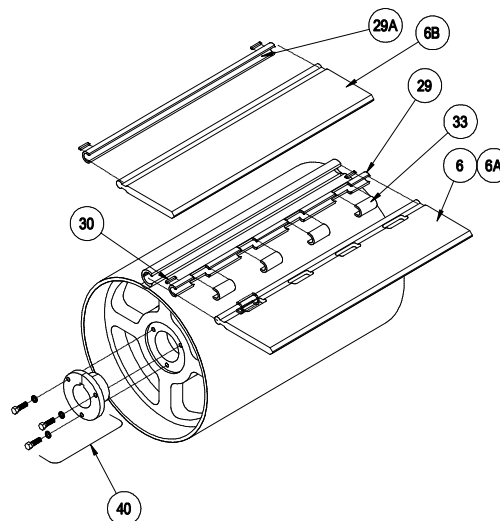
OPTIONAL...
FOR DIRECT
DRIVE PUMP
MOUNT



OPTIONAL...
SHAFT
COVER



ITEM	PART NO.	QTY.	DESCRIPTION
1	183027-8	1	2000 HSG, 8" 150# RF
	183027-10	1	2000 HSG, 10" 150# RF
	183027-12	1	2000 HSG, 12" 150# RF
2	183135	1	ROTOR
3	183181	1	SHAFT, SNGL ECC x 5/8"
4	183029	2	END PLATE
5	103415	2	O-RING, VITON
6	183127	8	VANE, TEFLON
6A	183120	8	VANE, UHMW-PE
6B	183136	8	VANE, TEFLON
7	881601	40	1-1/8 x 6" STUD W/NUTS
8	183109	2	SEAL HOUSING
9	882198	2	MECHANICAL SEAL
10	882988	2	OIL SEAL
11	183110	2	SHOULDER RING
12	881521	2	GREASE FITTING
13	881522	2	GREASE VENT
14	881411	4	SET SCREW, 1/4 x 3/8"
* 15	881103	4	LOCKWASHER, 1/2" (OPT)
* 16	881102	4	BOLT, 1/2-13 x 1 1/4" (OPT)
17	882991	2	SPHER. ROLLER BEARING
18	882992	2	SLEEVE ASSEMBLY
19	882989	2	OIL SEAL
20	183111	2	SEAL ADAPTER
21	882990	2	O-RING, VITON
22	881914	12	SOC.HD.SCREW, 3/8 x 6"
23	881424	12	LOCKWASHER, 3/8" HC
24	151005	2	1/4" PIPE PLUG
25	103413	2	O-RING, VITON
26	183141	2	SLEEVE BEARING
27	183184	2	ROTOR SPACER
28	183162-02	2	KEY, 1/2" SQ x 1 3/4"
29	183105	8	VANE TUBE, KEEPER
29A	183142	8	VANE TUBE
30	212002	16	KEY, 3/8" SQ x 1"
31	271249	1	3/4" PIPE PLUG
32	262217	4	LIFT EYE
33	183093	32	KEEPER
* 34	184037	1	BEARING CAP (OPT)
* 35	881157	1	HD DRIVE BEARING (OPT)
* 36	101045	1	SNAP RING (OPT)
* 37	881999	1	SPACER (OPT)
* 38	881882	1	BEARING (OPT)
* 39	183095	1	ADAPT PLATE, PUMP (OPT)
40	883870	2	Q.D. BUSHING W/ BOLTS
41	184081-03	1	KEY, 1/4" SQ x 2-1/4"
42	882215	2	DOWEL PIN, 3/8"
* 43	183035	1	SHAFT COVER (OPT)
* 44	882869	4	BOLT, 1/2-13 x 1" (OPT)



NO.	REVISION	DATE	BY	APPVD

DRAWING 2704	LEVELS 2-4, 9-11, 14	VI 1		
FROM SER#	DATE	TO SER#	DATE	EW
X	X	X	X	-

TOLERANCES	
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.	
*TOL. DECIMALS:	*TOL. ANGLES:
.XXX= +/- .005	+/- .5 DEGREES
.XX= +/- .015	
.X= +/- .030	
FRACTION = +/- 1/16	
	*CONCENTRICITY:
	.005 T.I.R.
SURFACE FINISH	*REMOVE BURRS AND BREAK EDGES .005 MIN.
125/24	

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HAMMONDS TECHNICAL SERVICES, INC.			
SCALE	NTS	APPROVED	PART NUMBER
DATE	01/28/15		
DRAWING TITLE	MODEL 2000ER-625 DRIVER		
		DRAWN BY	SS
		REVISED	
		DRAWING NUMBER	7174