

PumpUp REPAIR KIT

Model 2M Standard
Duty

PART NO:

Old injectors run like new!

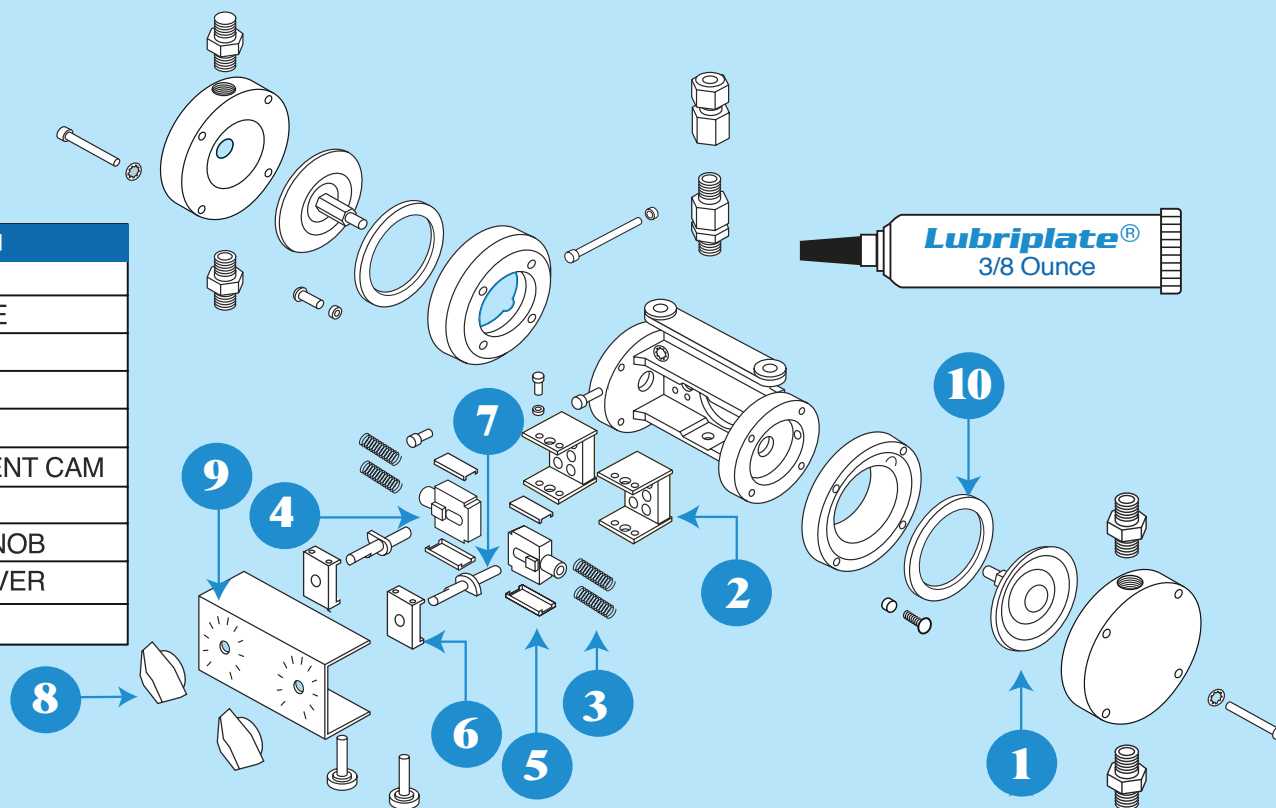
Upgrade injectors to factory specifications

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

PUMP FRAME
NOT INCLUDED IN KIT

—CONTENTS—

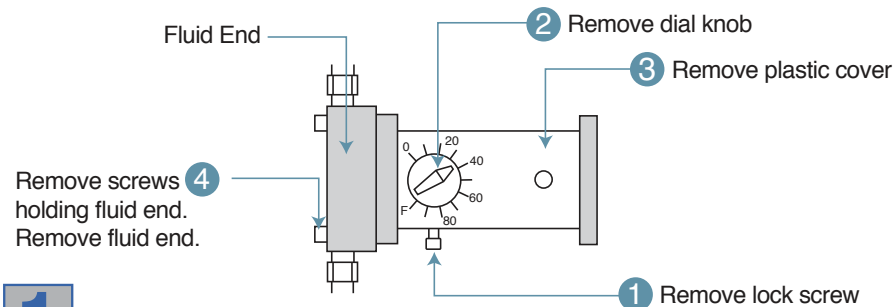
ITEM	PART NO.	QTY	DESCRIPTION
1	221001	2	DIAPHRAGM, M
2	101842	2	CROSSHEAD GUIDE
3	101007	4	RETURN SPRING
4	101006	2	CROSSHEAD
5	101152	4	SLIDE BEARING
6	101005	2	STROKE ADJUSTMENT CAM
7	101003	2	CAM GUIDE
8	101001	2	STROKE ADJUST KNOB
9	101002	1	POWER FRAME COVER
10	22003	2	BACK UP RING



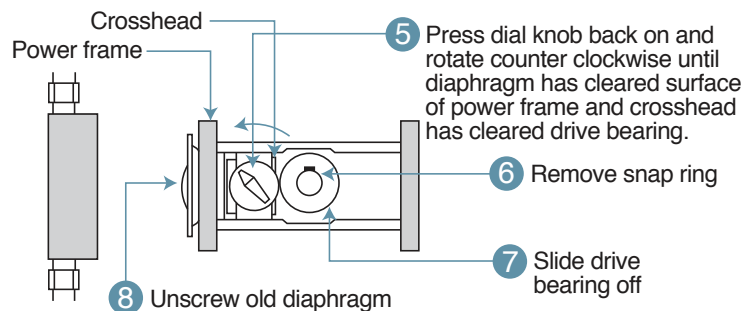
PumpUp REPAIR KIT

Diaphragm Installation Instructions

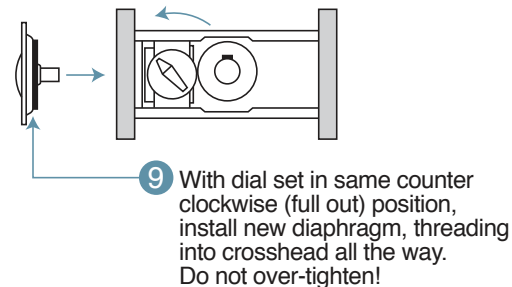
FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900



1



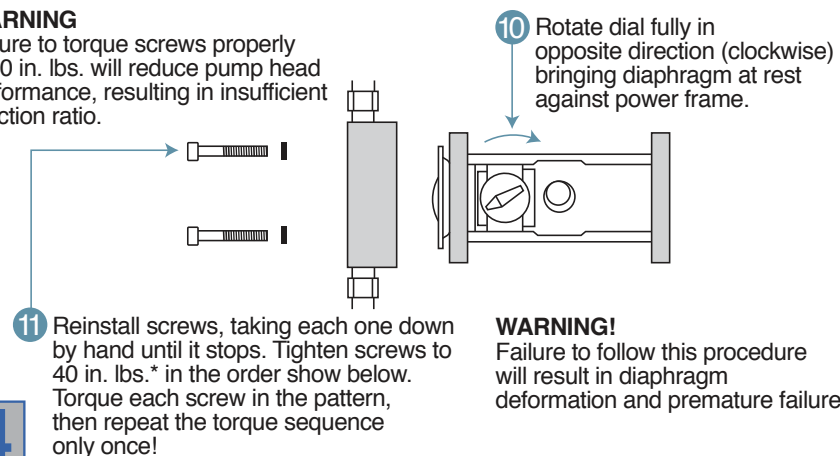
2



3

*WARNING

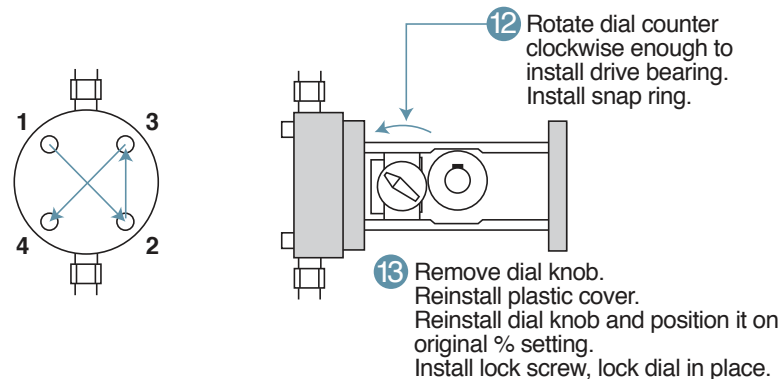
Failure to torque screws properly to 40 in. lbs. will reduce pump head performance, resulting in insufficient injection ratio.



4

WARNING!

Failure to follow this procedure will result in diaphragm deformation and premature failure.



5

NOTE: After this procedure is complete, you must recalibrate the injector to your specifications.