

PumpUp REPAIR KIT

Model 2L HD Heavy Duty Old injectors run like new!

PART NO:
PART NO: 2L-A-CV-KIT

Upgrade injectors to factory specifications

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

PUMP FRAME
NOT INCLUDED IN KIT

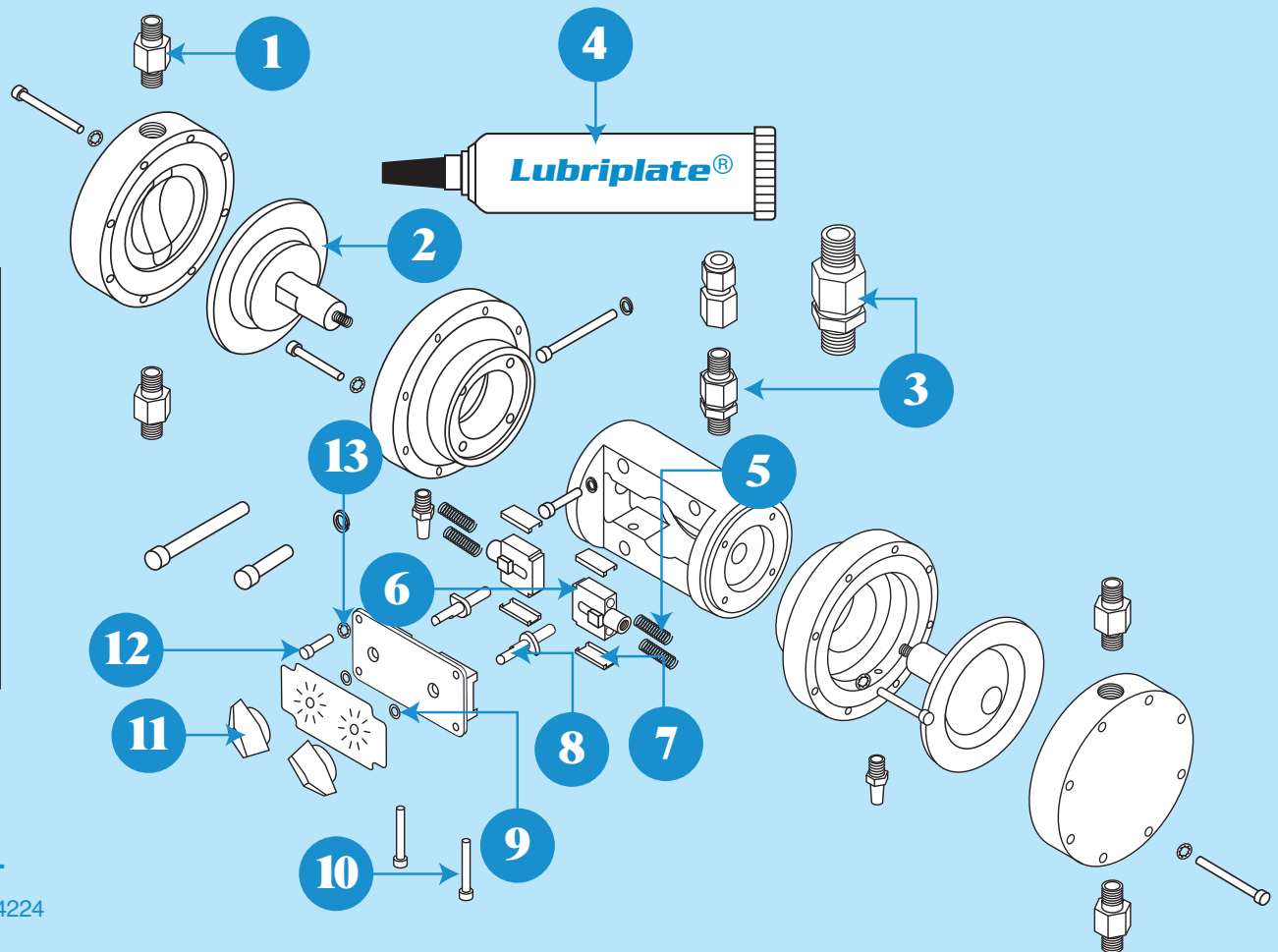
-KIT CONTENTS-

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	102463	4	1/4" Check Valve, AFLAS
2	282004	2	Diaphragm, L
3	882911	1	1/4" Check Valve, 5 PSI, AFLAS
4	101539	1	Lubriplate 3/8 Ounce
5	101007	2	Return Spring
6	282042	2	Crosshead, SS
7	101152	4	Slide Bearing
8	101005	2	Stroke Adjustment Cam
9	102480	2	O-Ring
10	101037	2	Screw, 10-32 x 1 1/2"
11	101001	2	Stroke Adjustment Knob
12	881126	4	Screw 10-32 x 1/2"
13	882949	28	Lock Washer,#10, Int. Tooth



HAMMONDS TECHNICAL SERVICES, INC.

6807 West Little York • Houston, Texas 77040 • (800) 582-4224
www.hammondscos.com

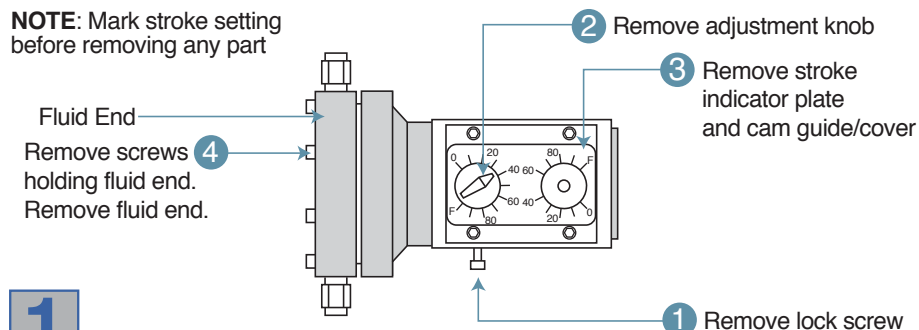


PumpUp REPAIR KIT

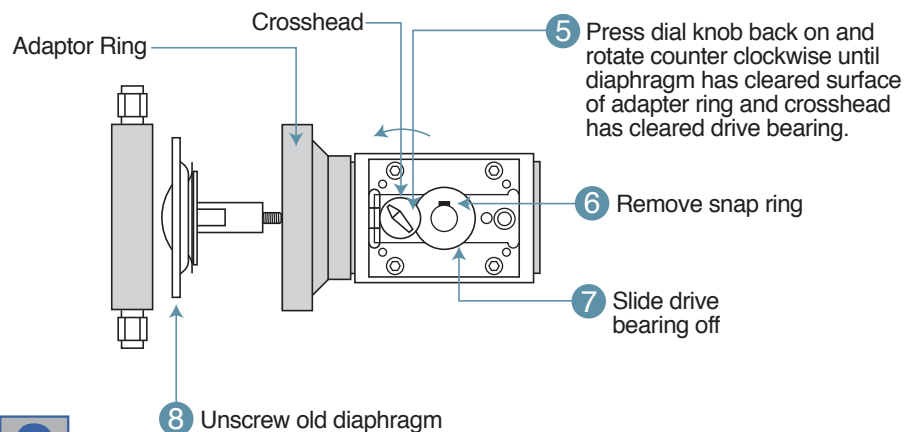
Diaphragm Installation Instructions

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900

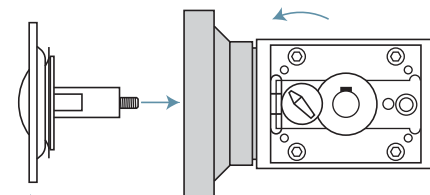
NOTE: Mark stroke setting
before removing any part



1



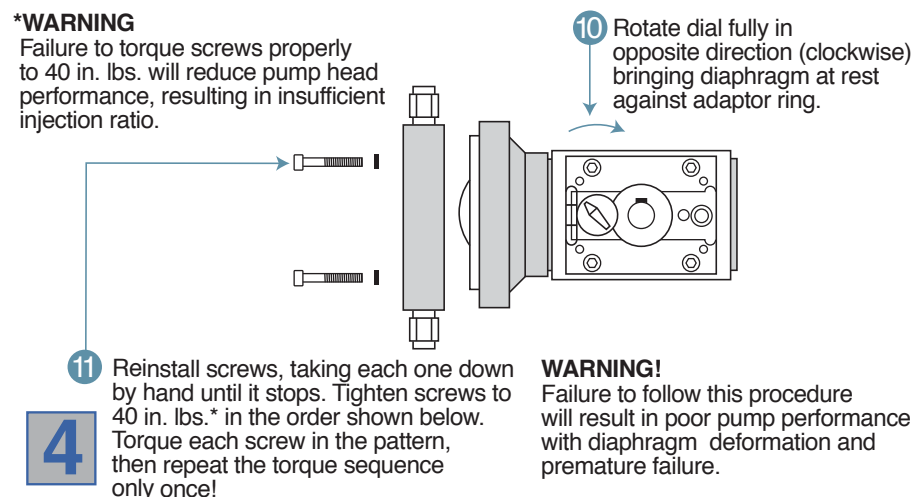
2



3

*WARNING

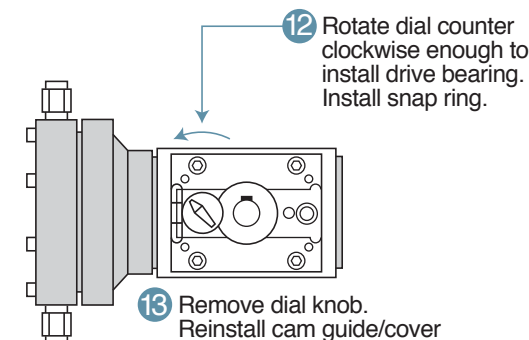
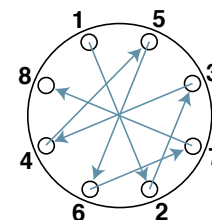
Failure to torque screws properly to 40 in. lbs. will reduce pump head performance, resulting in insufficient injection ratio.



4

*WARNING!

Failure to follow this procedure will result in poor pump performance with diaphragm deformation and premature failure.



5

NOTE: After this procedure is complete, you must recalibrate the injector to your specifications.