

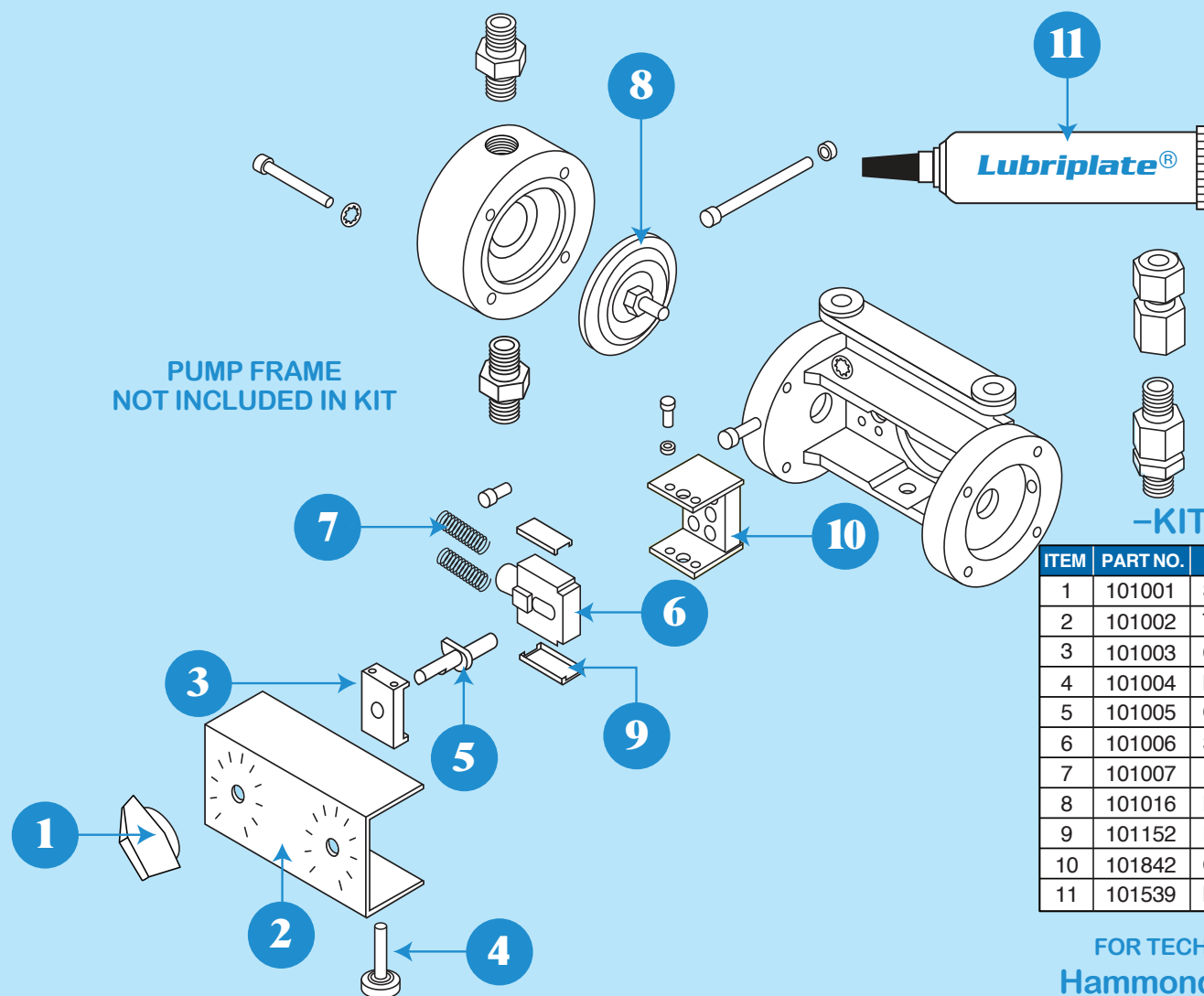
PumpUp REPAIR KIT

Model 1S Regular
Duty

PART NO:
101536

Old injectors run like new!

Upgrade injectors to factory specifications



-KIT CONTENTS-

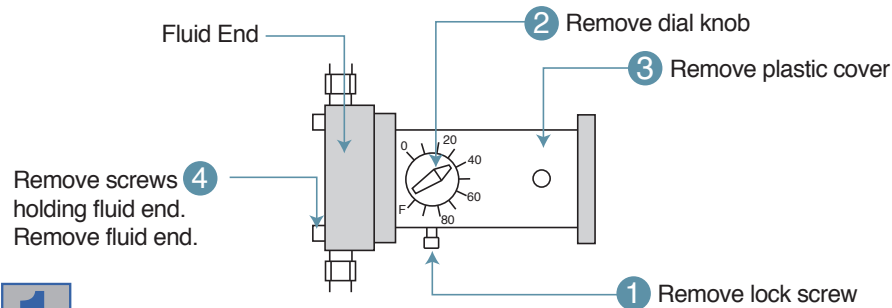
ITEM	PART NO.	DESCRIPTION
1	101001	Stroke Adjustment Knob
2	101002	Top Cover
3	101003	Cam Guide
4	101004	Lock Screw
5	101005	Cam .187" Stroke
6	101006	Stirrup (Crosshead)
7	101007	Return Spring
8	101016	Diaphragm (Small)
9	101152	Plastic Wear Plate
10	101842	Crosshead Guide w/4 Holes
11	101539	Lubriplate 3/8 Ounce

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

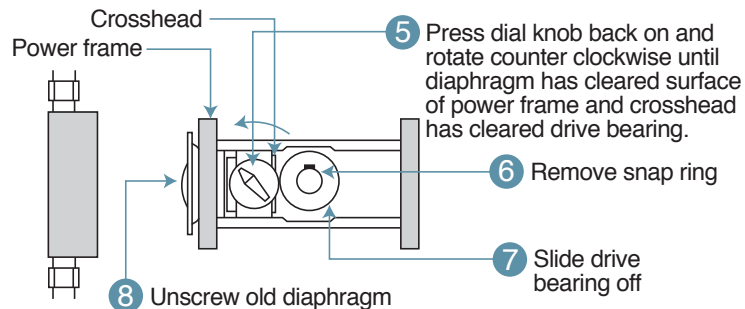
PumpUp REPAIR KIT

Diaphragm Installation Instructions

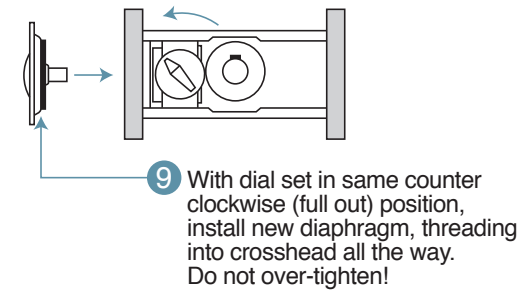
FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900



1



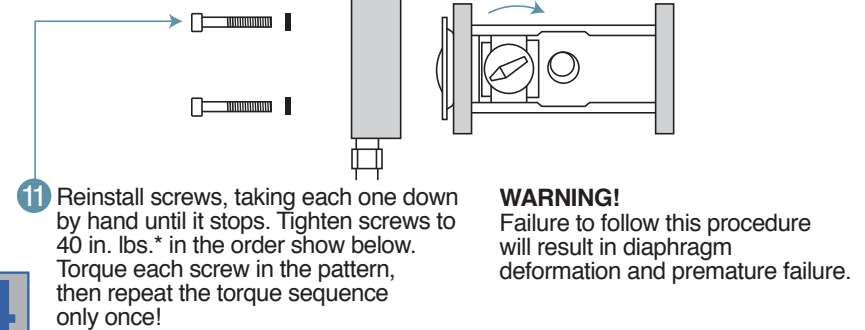
2



3

*WARNING

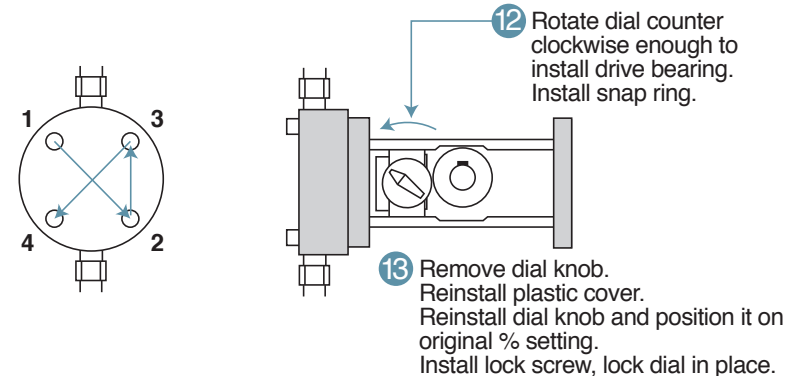
Failure to torque screws properly to 40 in. lbs. will reduce pump head performance, resulting in insufficient injection ratio.



4

*WARNING!

Failure to follow this procedure will result in diaphragm deformation and premature failure.



5

NOTE: After this procedure is complete, you must recalibrate the injector to your specifications.