

PumpUp REPAIR KIT

Model 1S Heavy Duty
Old injectors run like new!

PART NO:

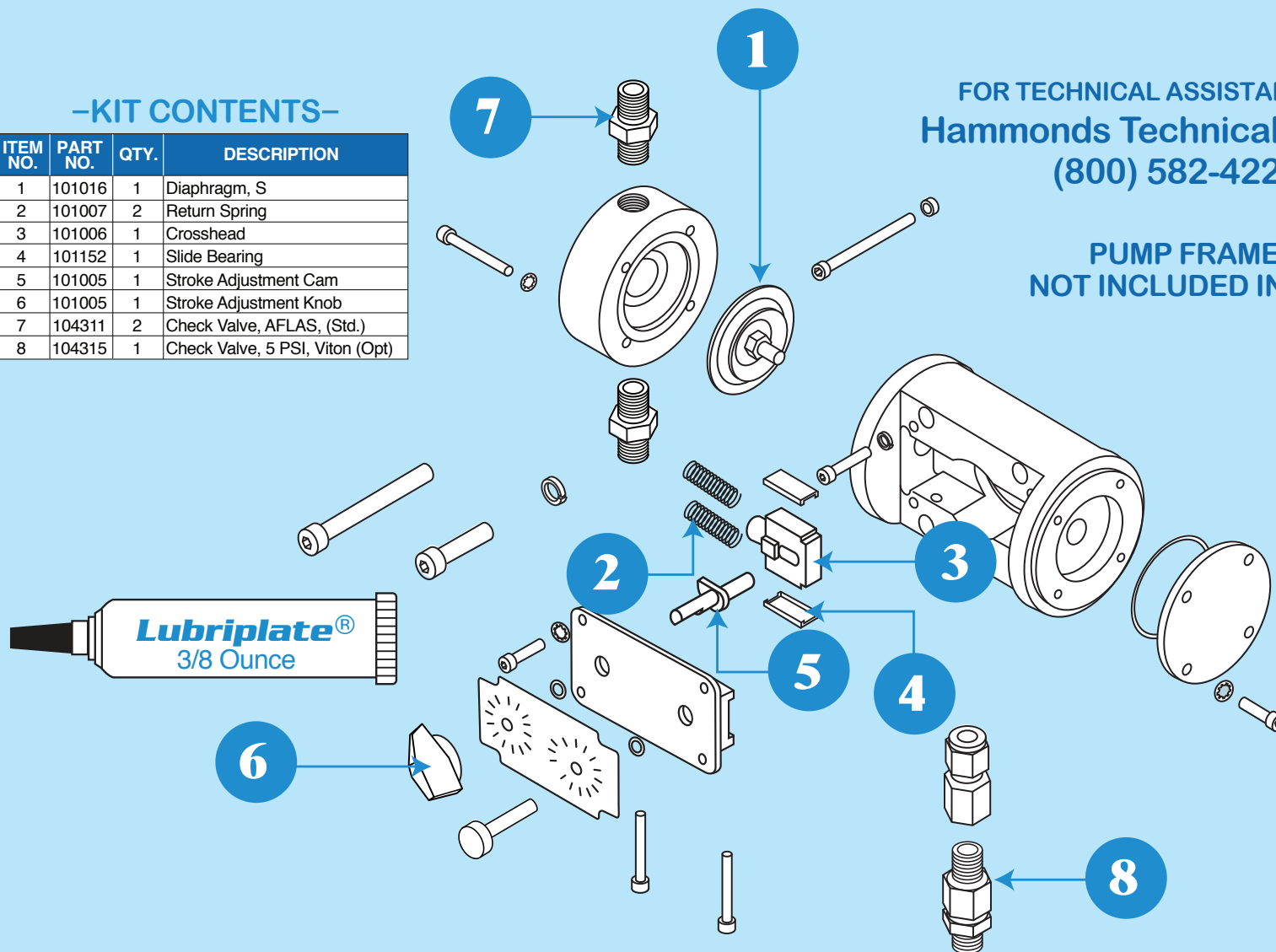
Upgrade injectors to factory specifications

-KIT CONTENTS-

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	101016	1	Diaphragm, S
2	101007	2	Return Spring
3	101006	1	Crosshead
4	101152	1	Slide Bearing
5	101005	1	Stroke Adjustment Cam
6	101005	1	Stroke Adjustment Knob
7	104311	2	Check Valve, AFLAS, (Std.)
8	104315	1	Check Valve, 5 PSI, Viton (Opt)

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

**PUMP FRAME
NOT INCLUDED IN KIT**



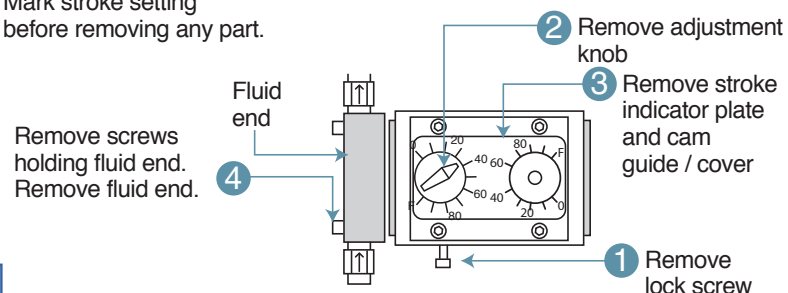


HAMMONDS TECHNICAL SERVICES

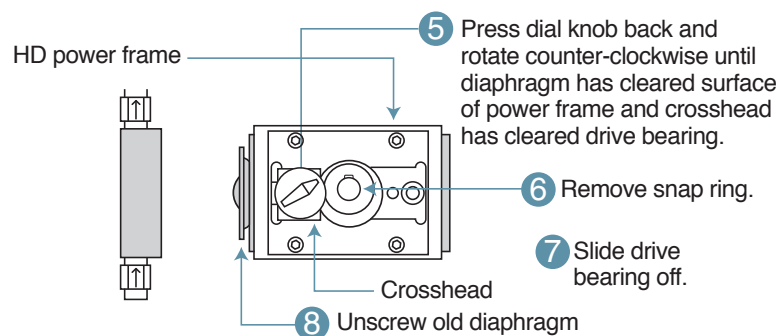
Diaphragm Installation Instructions

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900

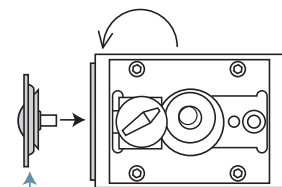
Note:
Mark stroke setting
before removing any part.



1

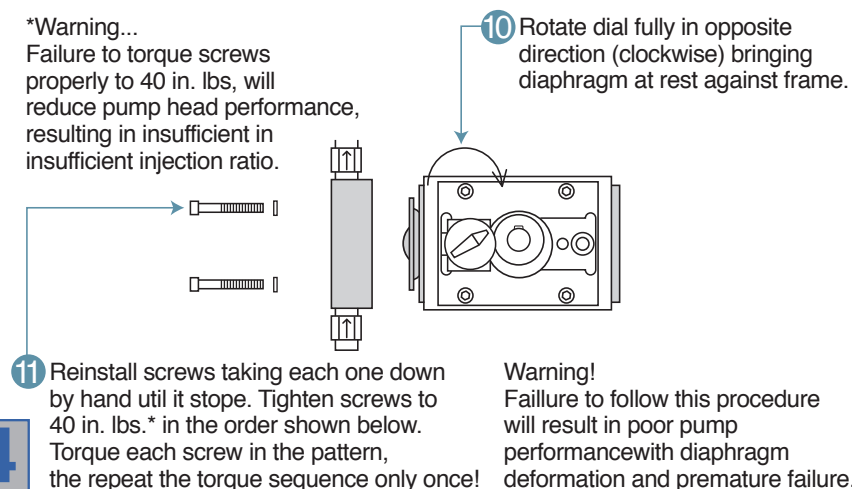


2



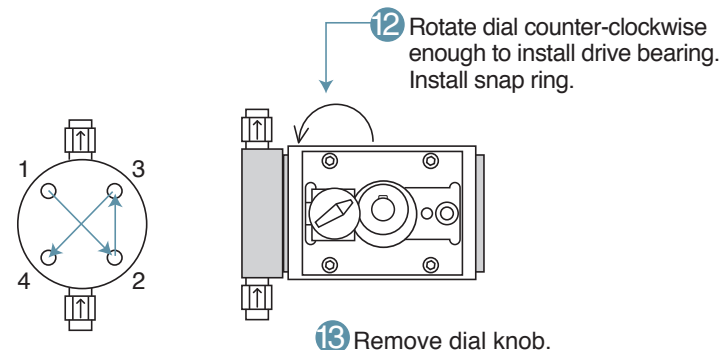
3

*Warning...
Failure to torque screws properly to 40 in. lbs, will reduce pump head performance, resulting in insufficient in injection ratio.



4

Warning!
Failure to follow this procedure will result in poor pump performance with diaphragm deformation and premature failure.



5

Note: After this procedure is complete, you must recalibrate the injector to your specifications.