

PumpUp REPAIR KIT

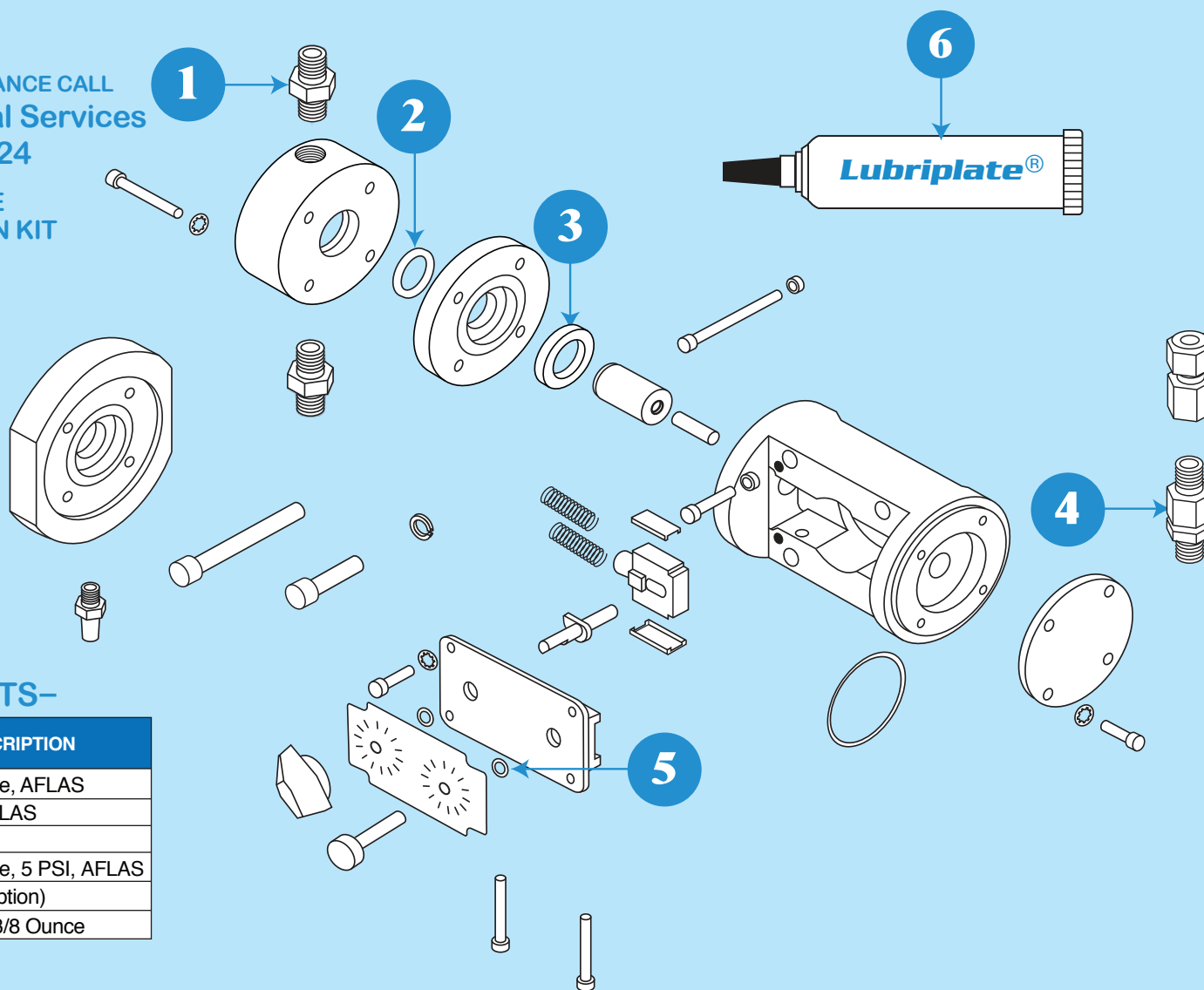
Model 1P7 Heavy Duty
Old injectors run like new!

PART NO:

Upgrade injectors to factory specifications

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

PUMP FRAME
NOT INCLUDED IN KIT

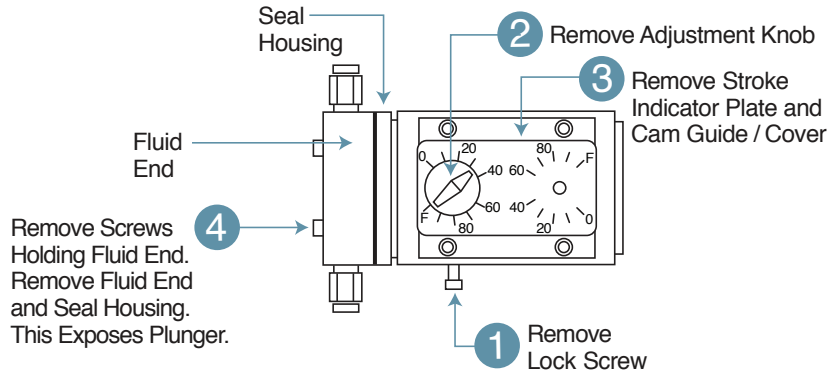


-KIT CONTENTS-

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	102463	2	Check Valve, AFLAS
2	101490	1	O-Ring, AFLAS
3	881765	1	Seal, Lip
4	882911	1	Check Valve, 5 PSI, AFLAS
5	102480	2	O-Ring, (Option)
6	101539	1	Lubriplate 3/8 Ounce

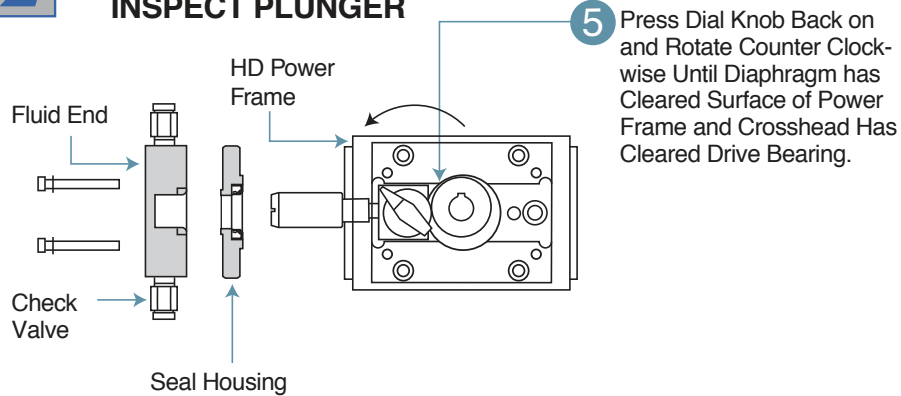
1

Note: Mark Stroke Setting Before Removing Any Part

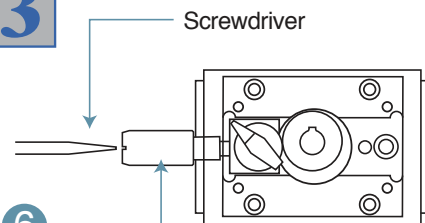


2

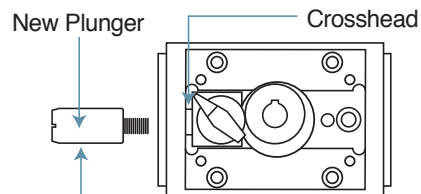
INSPECT PLUNGER



3



To remove plunger use standard flat-blade screwdriver, turn counter-clockwise until plunger is free

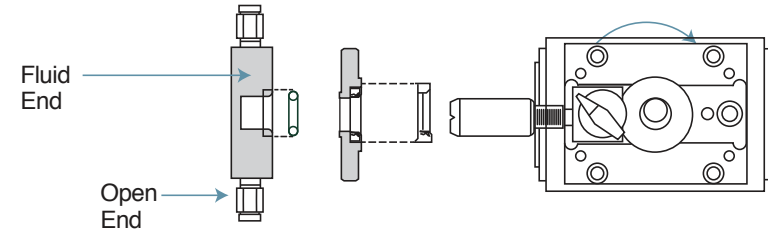


7 To install new plunger, use screwdriver, to tighten into crosshead

4

Replace Seals

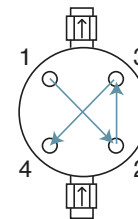
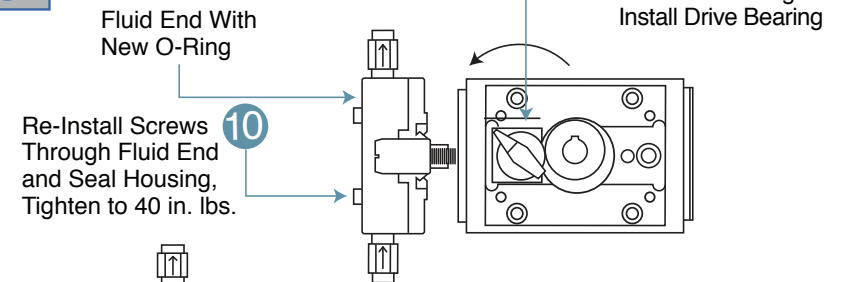
8 To Change the Pressure Seal (O-Ring) Remove Old O-Ring, Install New O-Ring into Pocket of Fluid End.



9 To Change the Lip Seal, Pry Out Old Seal From Seal Housing With Screwdriver. Install New Seal...Open End First...By Pressing Into Housing, Flat and Square.

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REASSEMBLY



NOTE: After This Procedure is Complete, You Must Recalibrate the Injector to Your Specifications.

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