

PumpUp

REPAIR KIT

Model 1P5HD

PART NO: HDAL-1P05-KIT-A

Heavy
Duty

Old injectors run like new!

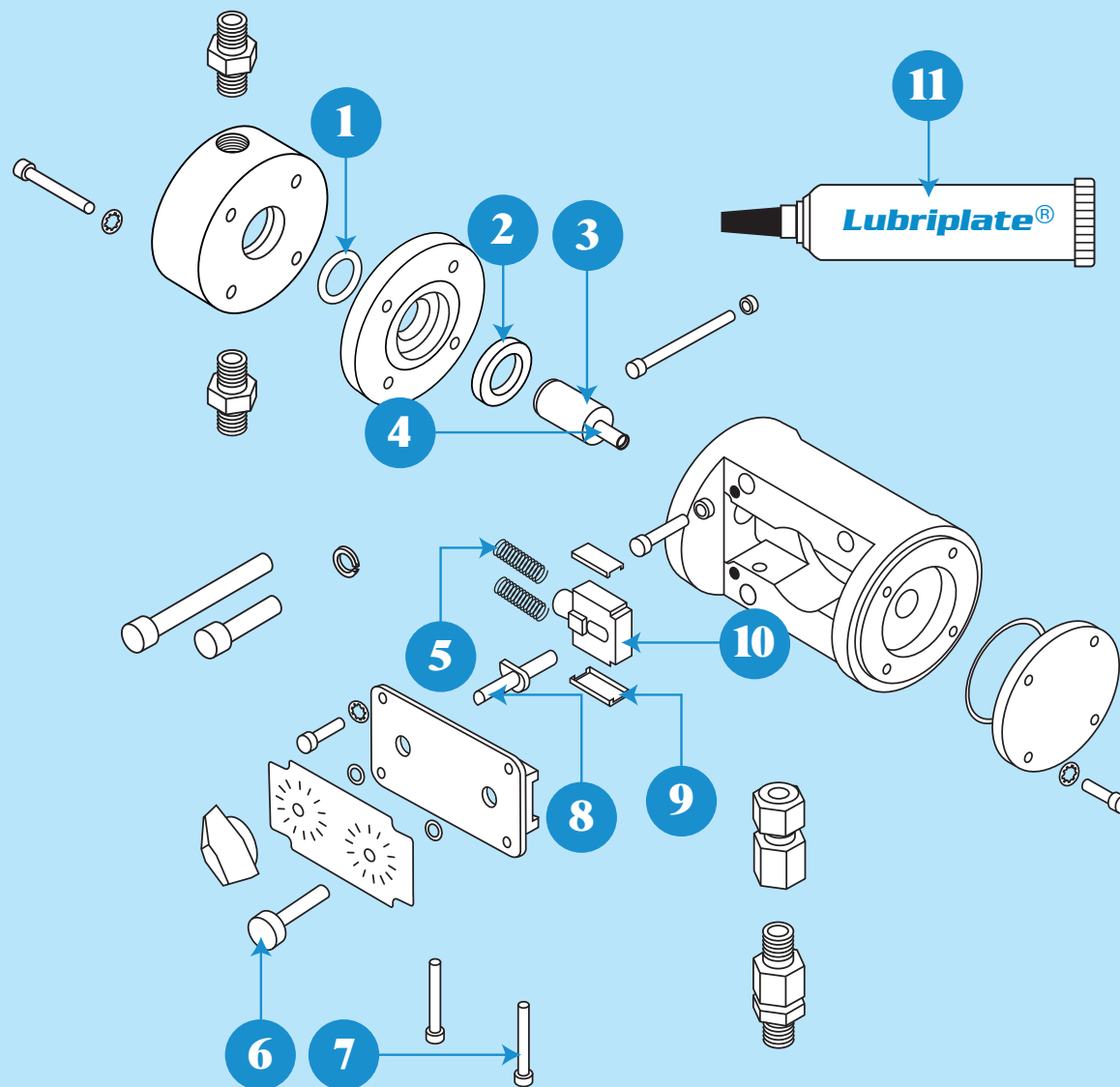
Upgrade injectors to factory specifications

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

-KIT CONTENTS-

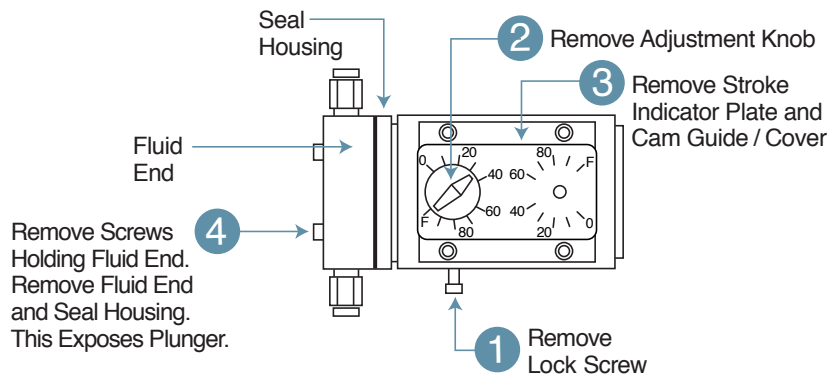
ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	101858	1	O-Ring, AFLAS
2	881079	1	Seal, Lip
3	102339	1	Plunger, P5
4	881045	1	Set Screw, 1/4"-20 X 1 (Part of #3)
5	101007	2	Return Spring
6	101001	1	Stroke Adjustment Knob
7	101037	4	Screw, #10-32 X 1 1/2"
8	101005	1	Stroke Adjustment Cam
9	101162	2	Slide Bearing
10	101006	1	Crosshead
11	101539	1	Lubriplate 3/8 Ounce

PUMP FRAME
NOT INCLUDED IN KIT



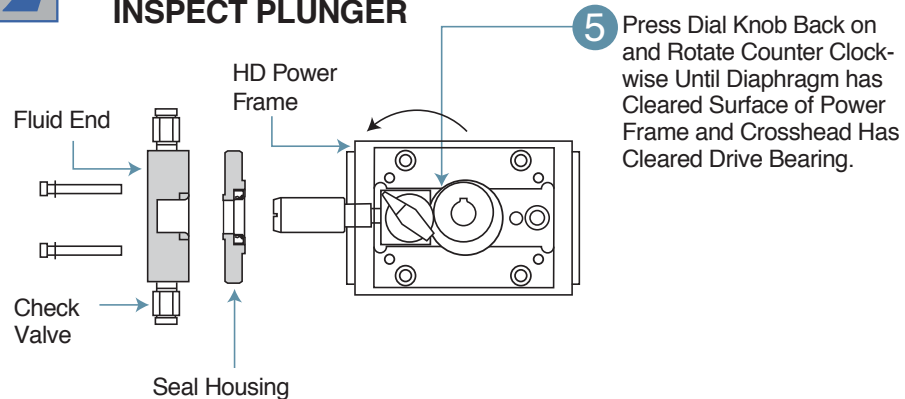
1

Note: Mark Stroke Setting Before Removing Any Part

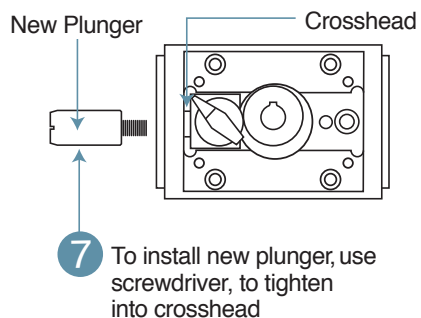
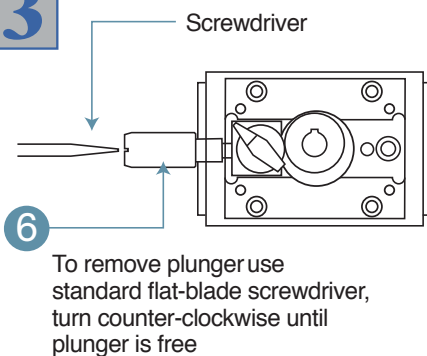


2

INSPECT PLUNGER

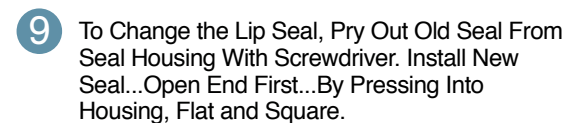
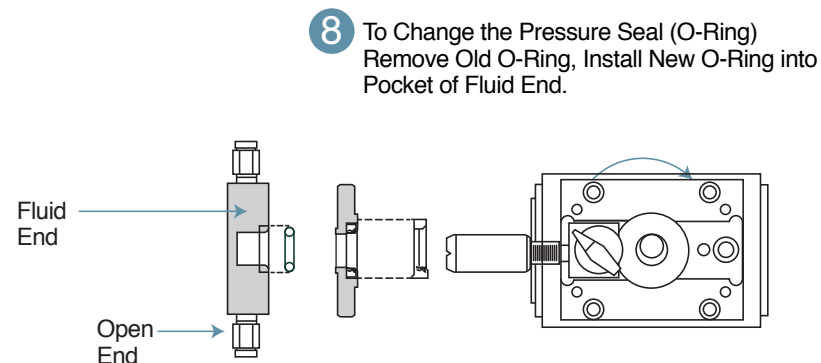


3



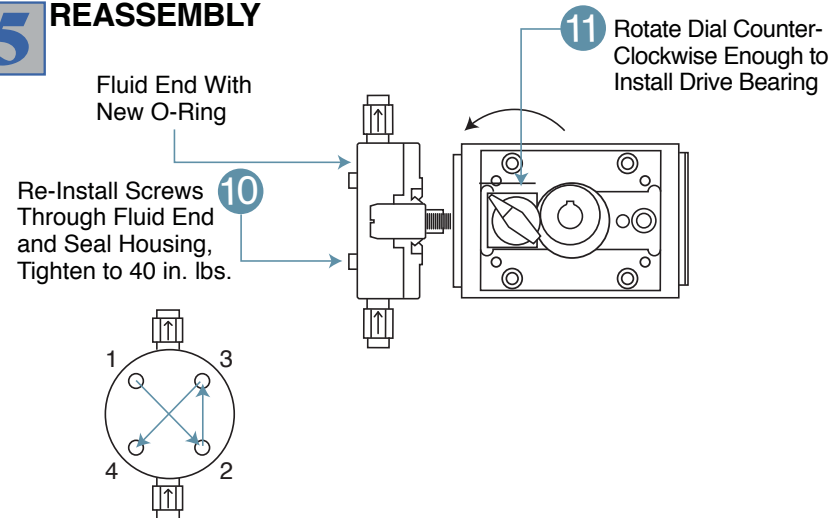
4

Replace Seals



5

REASSEMBLY



NOTE: After This Procedure is Complete, You Must Recalibrate the Injector to Your Specifications.

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