

PumpUp REPAIR KIT

Model 1M SD Standard Duty
Old injectors run like new!

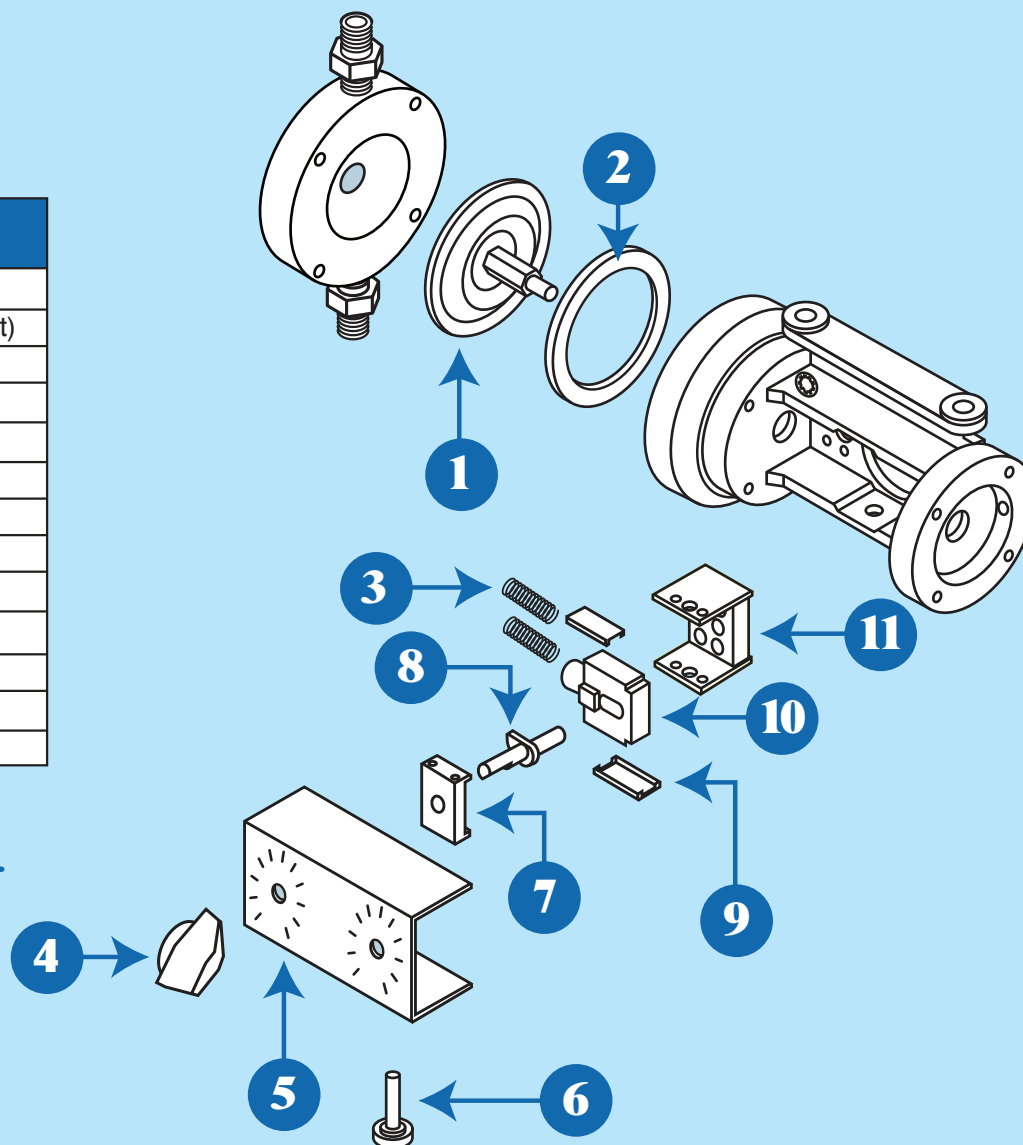
PART NO:

Upgrade injectors to factory specifications

—KIT CONTENTS—

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	221001	1	M Diaphragm, (Std)
	221008	1	M Diaphragm, Viton (Opt)
2	222003	1	Back Up Ring
3	101007	2	Return Spring
4	101001	1	Stroke Adjustment Knob
5	101002	1	Power Frame Cover
6	101004	1	Lock Screw
7	101003	1	Cam Guide
8	101005	1	Stroke Adjustment Cam
9	101152	2	Slide Bearing
10	101006	1	Crosshead
11	101842	1	Crosshead Guide
12	101539	1	Lubriplate 3/8 Ounce

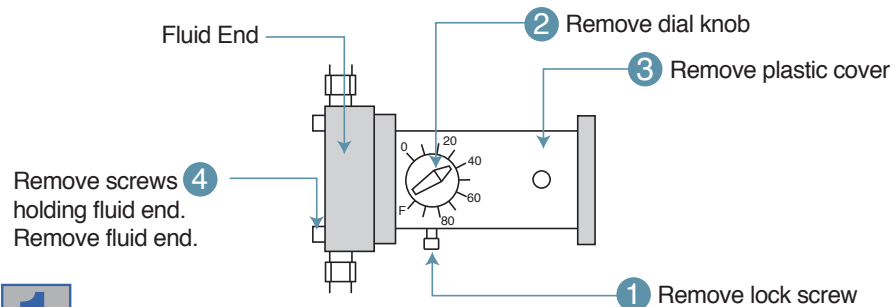
**PUMP FRAME
NOT INCLUDED IN KIT**



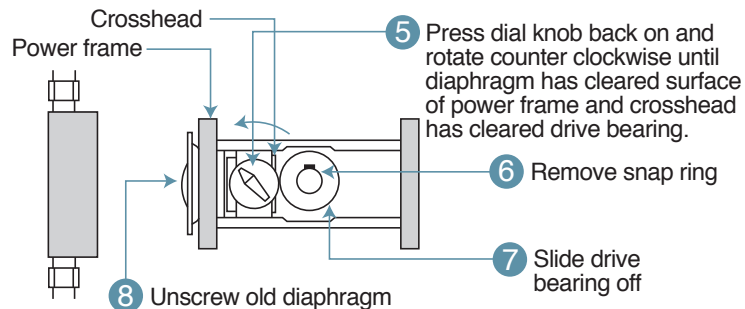
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Diaphragm Installation Instructions

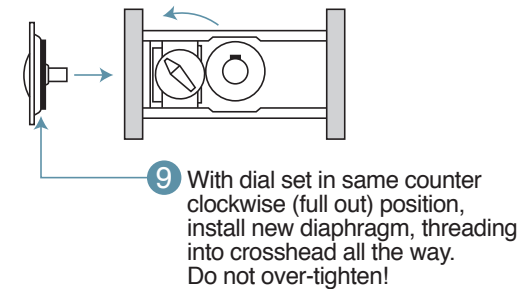
FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900



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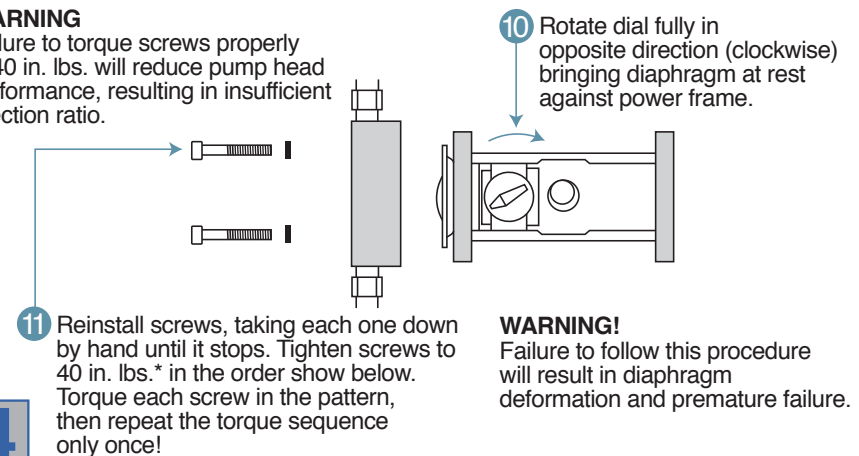
2



3

*WARNING

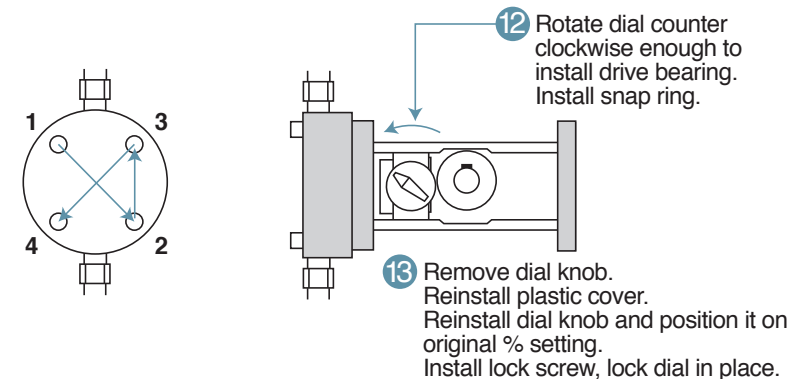
Failure to torque screws properly to 40 in. lbs. will reduce pump head performance, resulting in insufficient injection ratio.



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*WARNING!

Failure to follow this procedure will result in diaphragm deformation and premature failure.



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NOTE: After this procedure is complete, you must recalibrate the injector to your specifications.