

PumpUp REPAIR KIT

Model 1M Heavy Duty
Old injectors run like new!

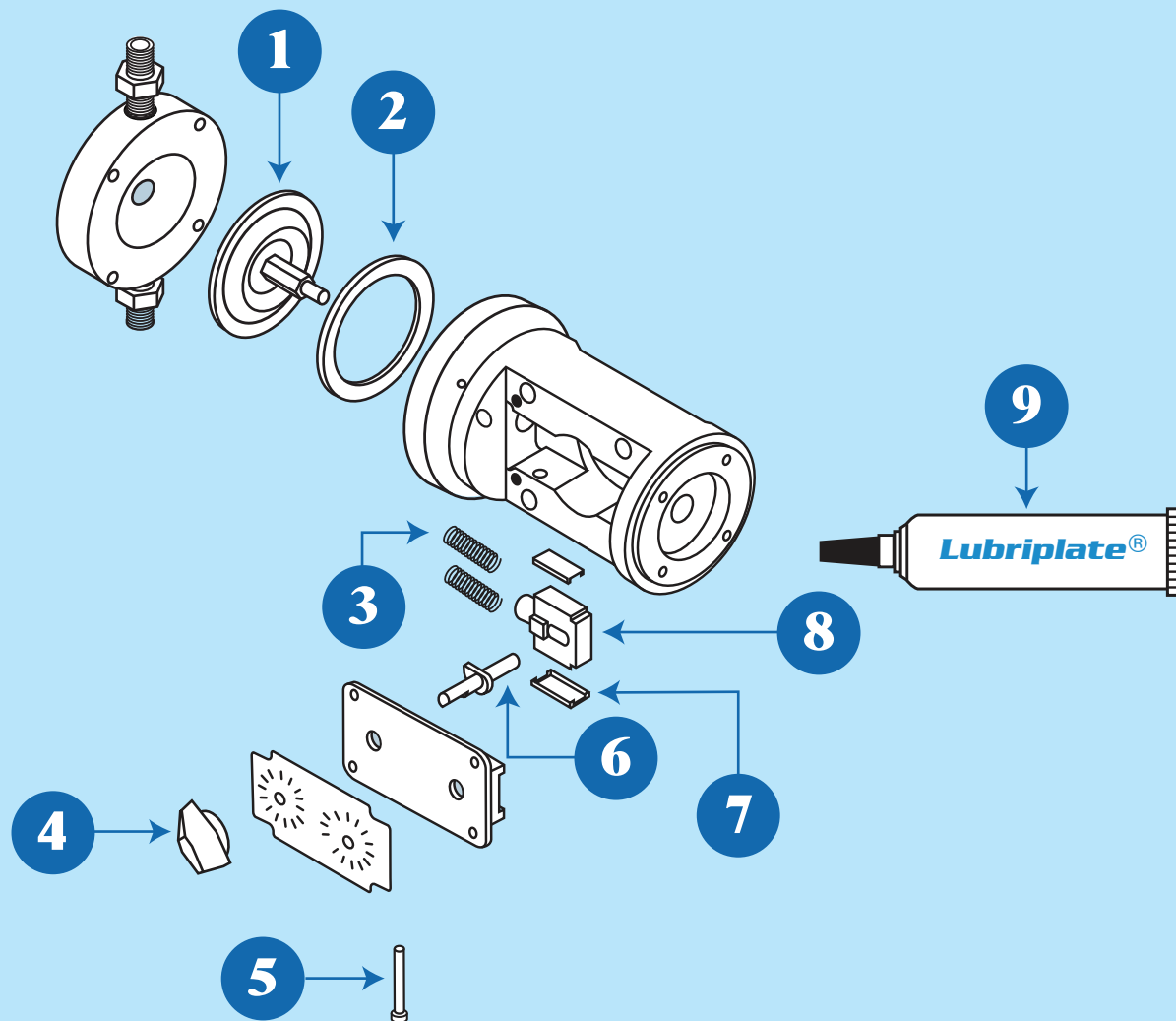
PART NO:

Upgrade injectors to factory specifications

—KIT CONTENTS—

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	221001	1	M Diaphragm, Teflon Faced, (Std)
	221008	1	M Diaphragm, Viton (Opt)
2	222003	1	Adapter Ring
3	101007	2	Return Spring
4	101001	1	Stroke Adjustment Knob
5	101037	8	Screw, 10-32 x 1 1/2"
6	101005	1	Stroke Adjustment Cam
7	101152	2	Slide Bearing
8	101006	1	Crosshead
9	101539	1	Lubriplate 3/8 Ounce

**PUMP FRAME
NOT INCLUDED IN KIT**





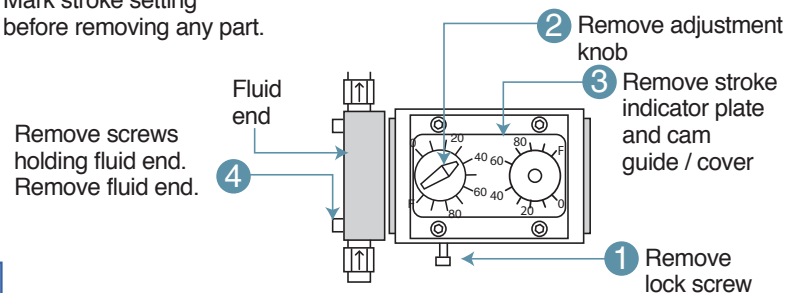
HAMMONDS TECHNICAL SERVICES

Diaphragm Installation Instructions

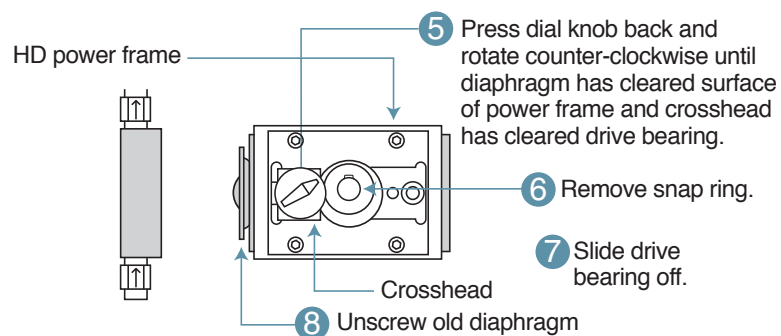
FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900

Note:
Mark stroke setting
before removing any part.

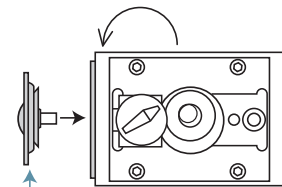
1



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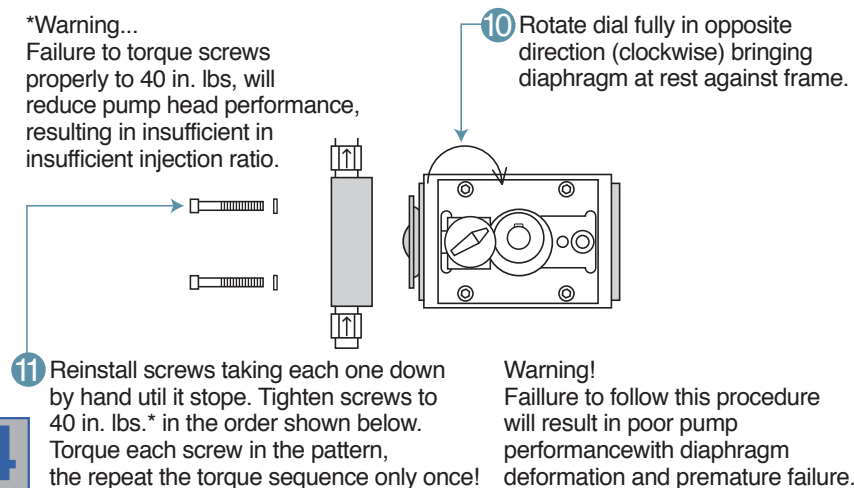


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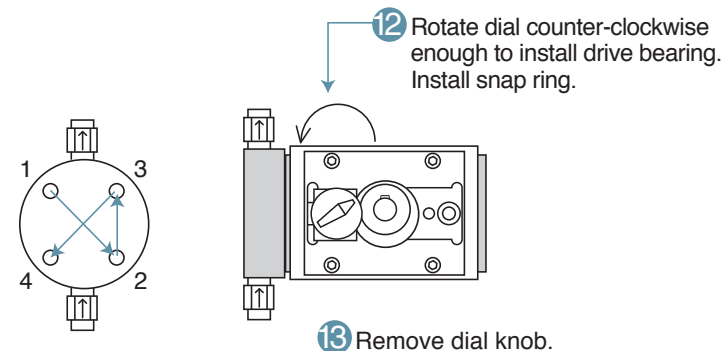
*Warning...
Failure to torque screws properly to 40 in. lbs, will reduce pump head performance, resulting in insufficient in injection ratio.

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Warning!
Failure to follow this procedure will result in poor pump performance with diaphragm deformation and premature failure.

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Note: After this procedure is complete, you must recalibrate the injector to your specifications.