

PumpUp REPAIR KIT

Model 1L Heavy
Duty

Old injectors run like new!

PART NO:
HDAL-1L-KIT

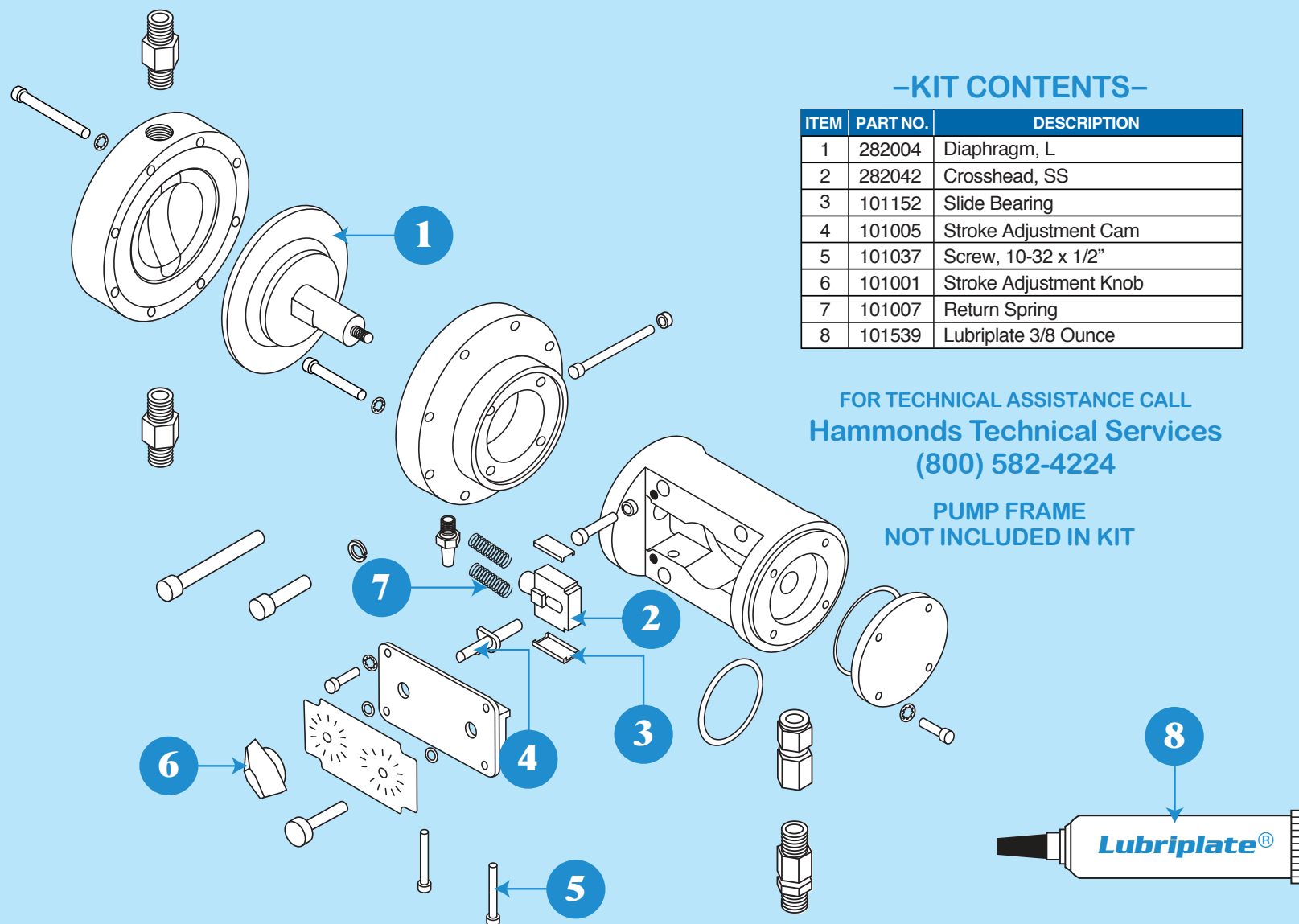
Upgrade injectors to factory specifications

—KIT CONTENTS—

ITEM	PART NO.	DESCRIPTION
1	282004	Diaphragm, L
2	282042	Crosshead, SS
3	101152	Slide Bearing
4	101005	Stroke Adjustment Cam
5	101037	Screw, 10-32 x 1/2"
6	101001	Stroke Adjustment Knob
7	101007	Return Spring
8	101539	Lubriplate 3/8 Ounce

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224

PUMP FRAME
NOT INCLUDED IN KIT





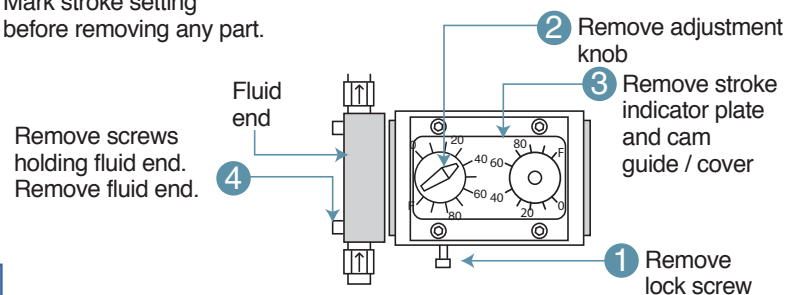
HAMMONDS TECHNICAL SERVICES

Diaphragm Installation Instructions

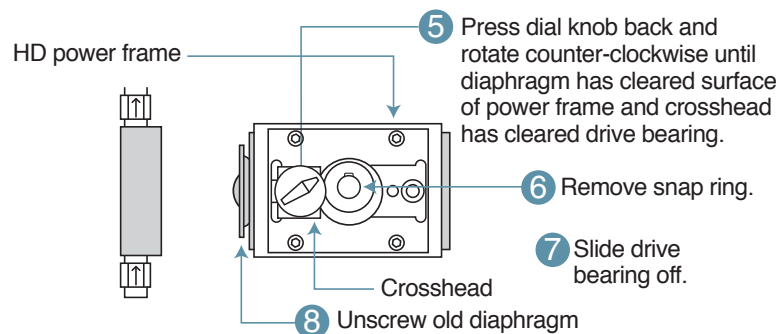
FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(281) 999-2900

Note:
Mark stroke setting
before removing any part.

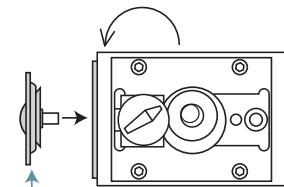
1



2



3

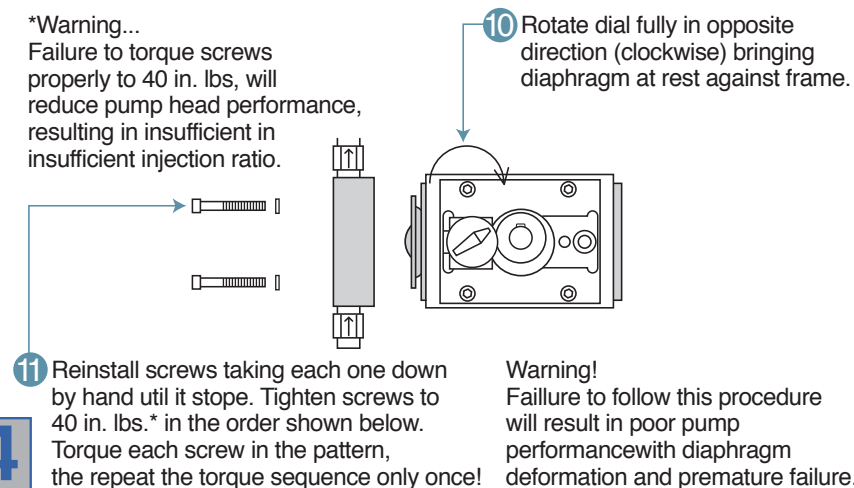


9 With dial set in same counter-clockwise (full out) position, install new diaphragm, threading into crosshead all the way. Do not over-tighten.

*Warning...

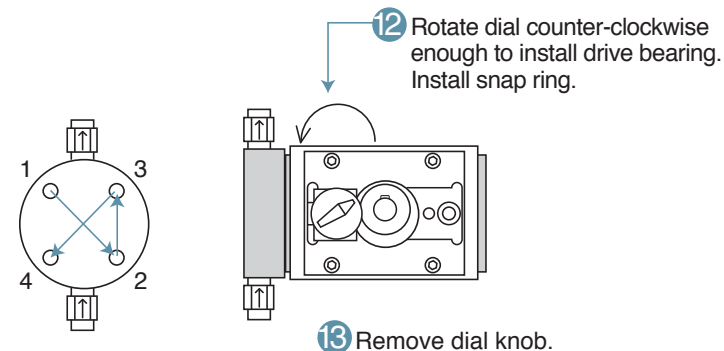
Failure to torque screws properly to 40 in. lbs, will reduce pump head performance, resulting in insufficient in insufficient injection ratio.

4



Warning!
Failure to follow this procedure will result in poor pump performance with diaphragm deformation and premature failure.

5



Note: After this procedure is complete, you must recalibrate the injector to your specifications.