

PumpUp REPAIR KIT

Model 1L HD Heavy Duty

**PART NO:
HDAL-1L-KIT-A**

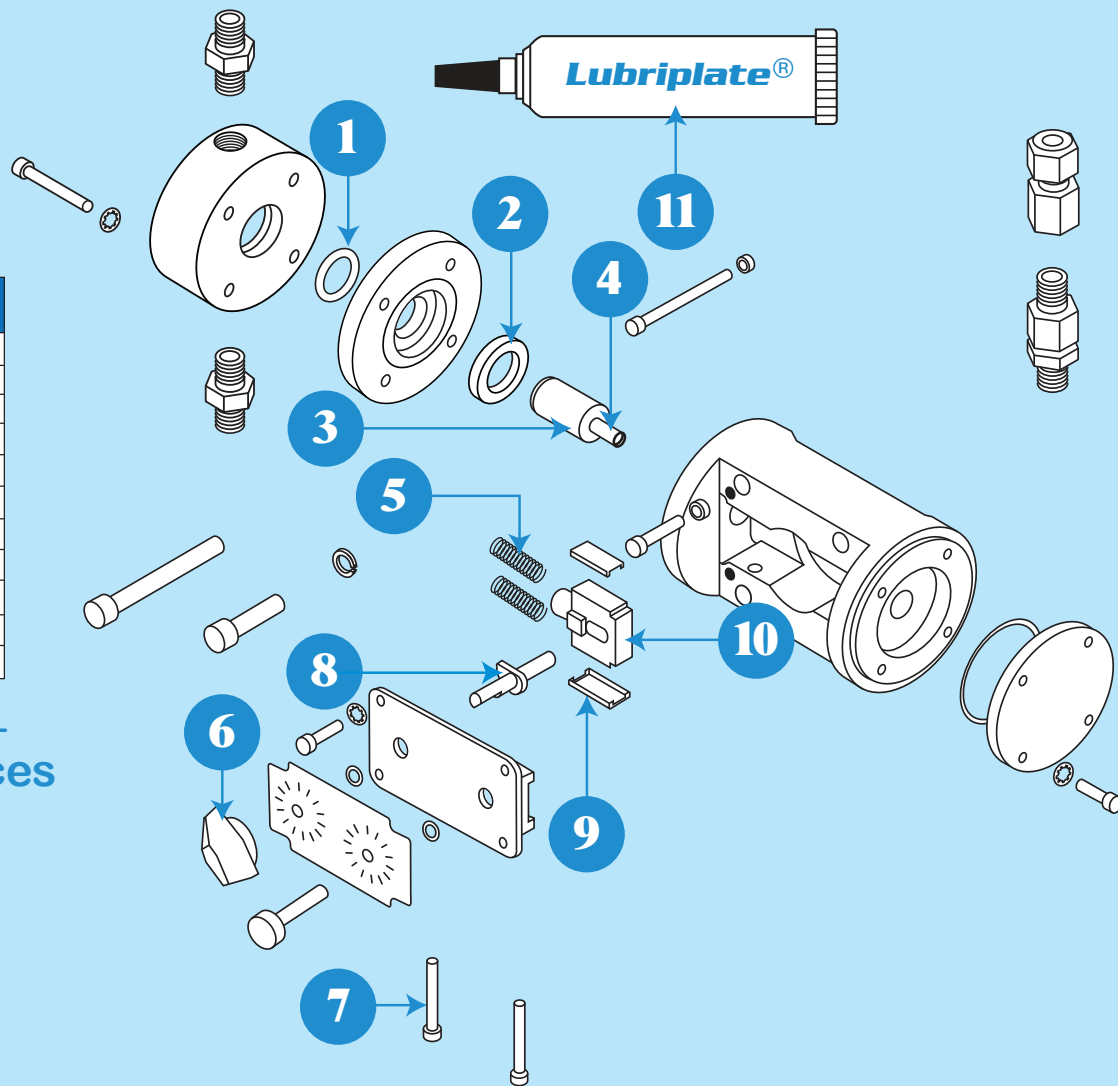
Old injectors run like new!

Upgrade injectors to factory specifications

-KIT CONTENTS-

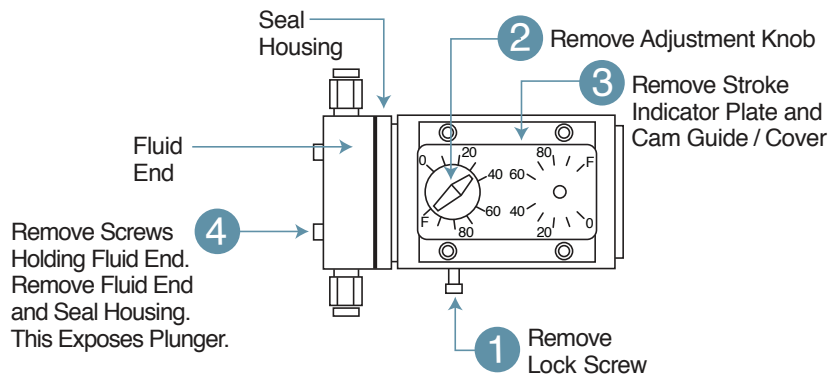
ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	101491	1	O-Ring, AFLAS
2	881024	1	Seal, Lip
3	102137	1	Plunger, P6
4	881045	1	Set Screw, 1/4"-20 X 1 (Part of #3)
5	101007	1	Return Spring
6	101001	1	Stroke Adjustment Knob
7	101037	1	Screw, #10-32 X 1 1/2"
8	101005	1	Stroke Adjustment Cam
9	101152	1	Slide Bearing
10	101006	1	Crosshead
11	1015391	1	Lubriplate 3/8 Ounce

**FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224**



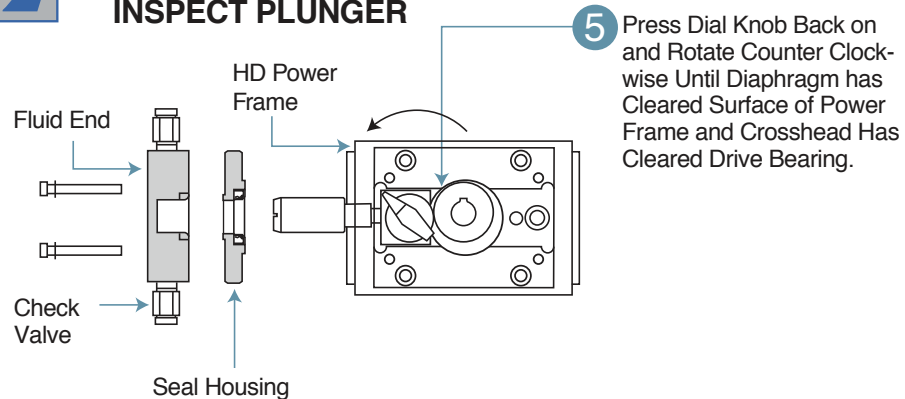
1

Note: Mark Stroke Setting Before Removing Any Part

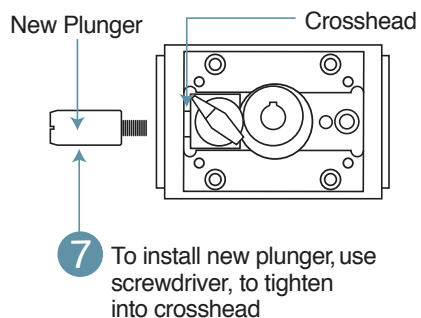
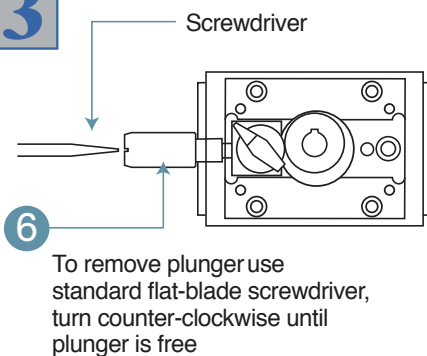


2

INSPECT PLUNGER

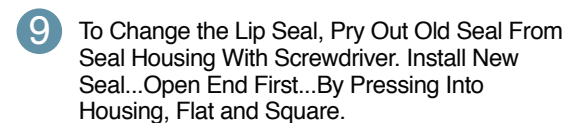
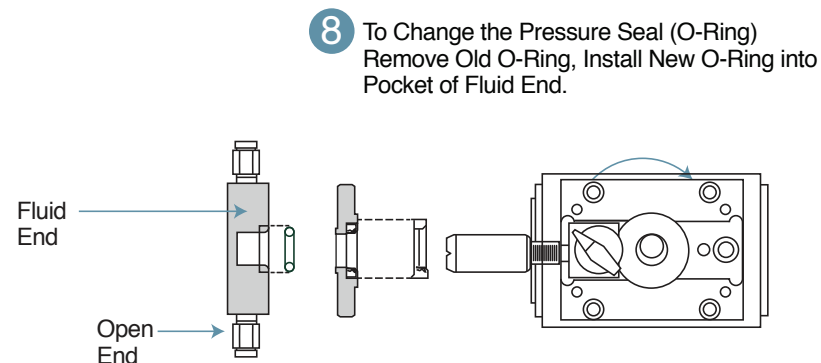


3



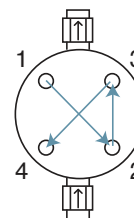
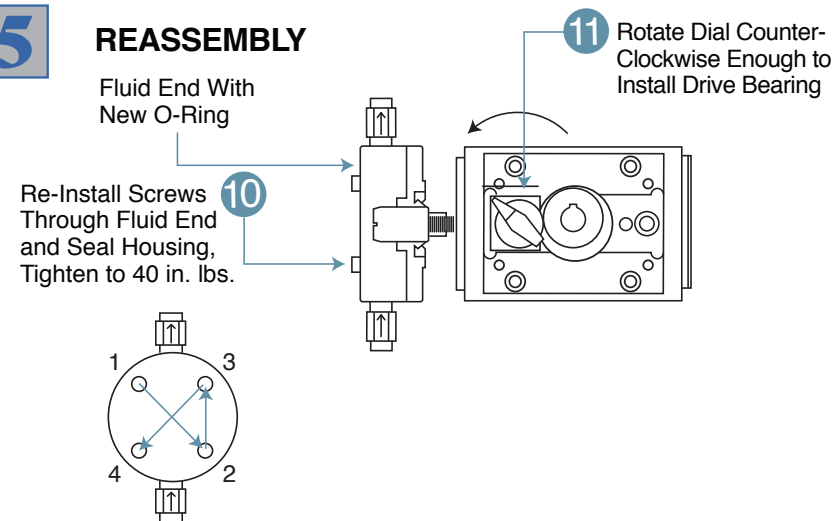
4

Replace Seals



5

REASSEMBLY



NOTE: After This Procedure is Complete, You Must Recalibrate the Injector to Your Specifications.

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services at (800) 582-4224