

PumpUp

REPAIR KIT

Model 1-P15 Heavy Duty

Old injectors run like new!

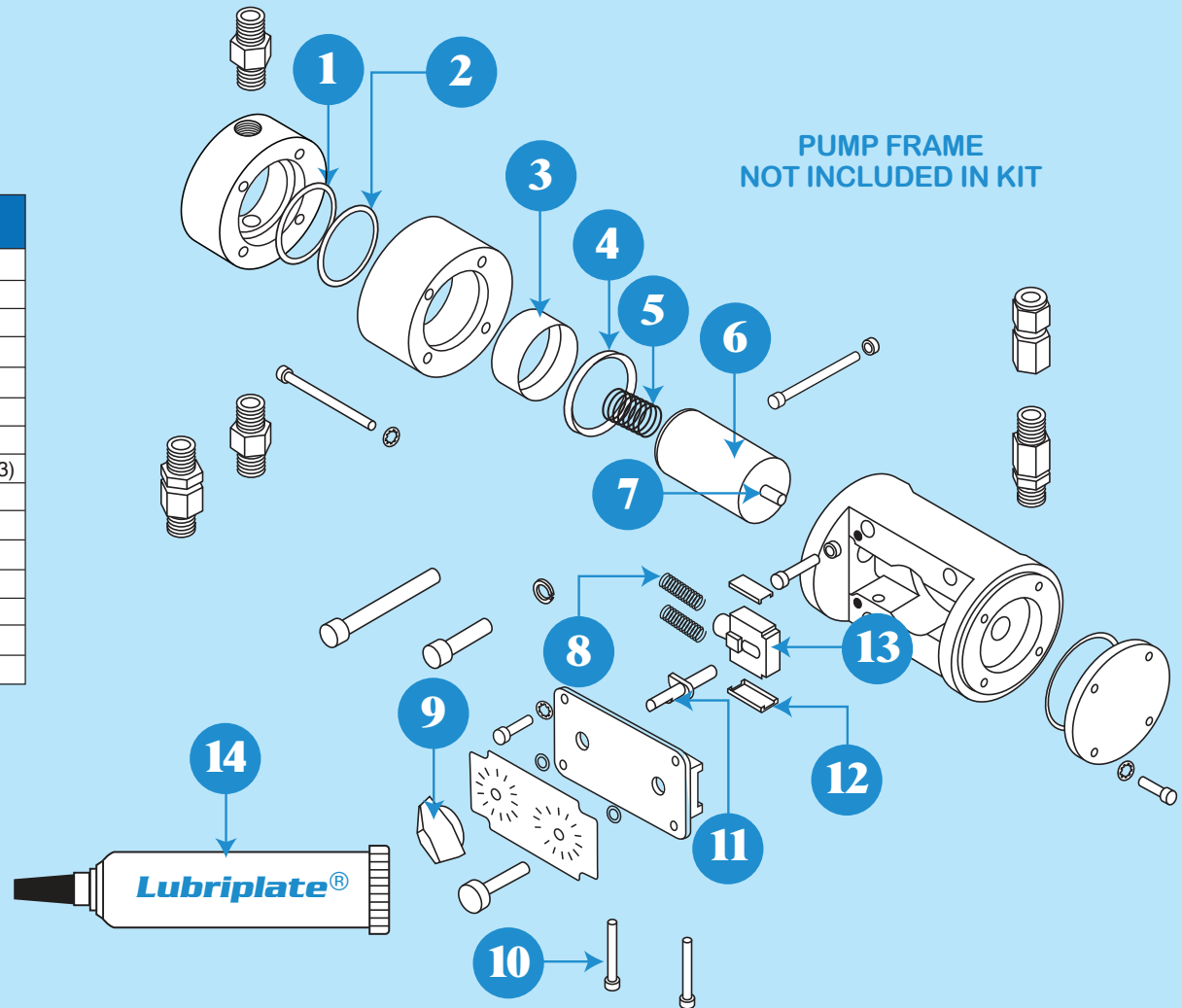
Part Number
HDAL-1P15-KIT-A

Upgrade injectors to factory specifications

-KIT CONTENTS-

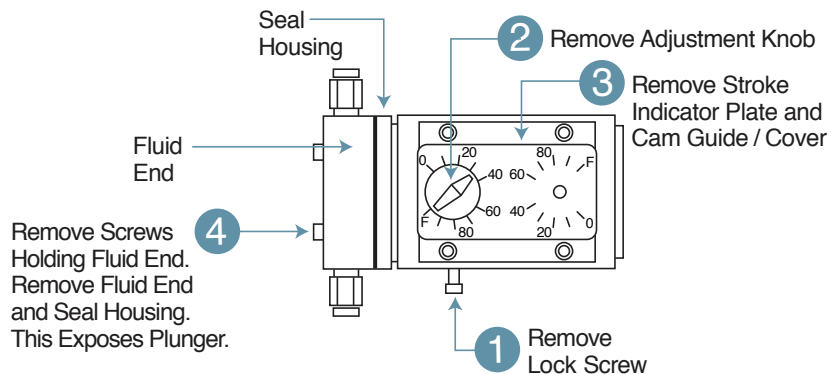
ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	102300-02	1	Back-Up Ring
2	103521	1	O-Ring, AFLAS
	103511	1	O-Ring, Viton (Opt)
3	103202	1	Seal Adapter
4	883342	1	Seal, Lip
5	103583	1	Spring, Compression
6	102299	1	Plunger, P15
7	881045	1	Setscrew, 1/4-20 x 1" (Part of #3)
8	101007	2	Return Spring
9	101001	1	Stroke Adjustment Knob
10	101037	1	Screw, 10-32 X 1 1/2"
11	101005	1	Stroke Adjustment Cam
12	101152	2	Slide Bearing
13	282042	1	Crosshead, HD
14	101593	1	Lubriplate 3/8 Ounce

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services
(800) 582-4224



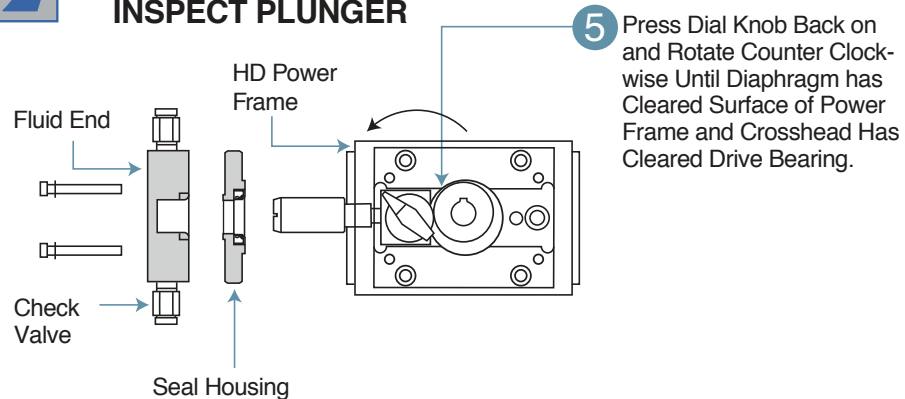
1

Note: Mark Stroke Setting Before Removing Any Part

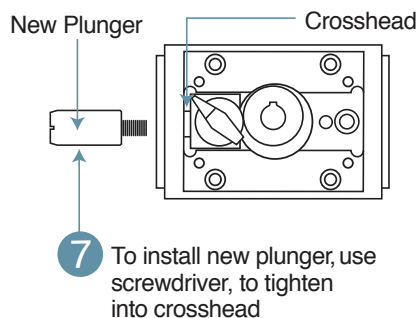
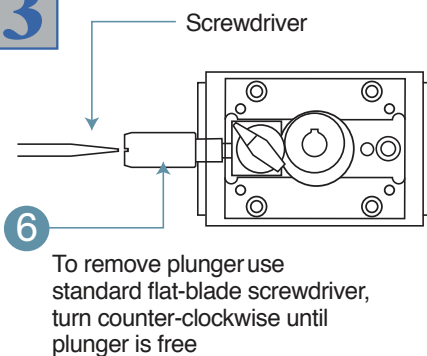


2

INSPECT PLUNGER

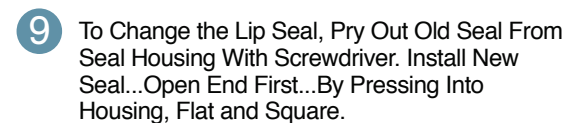
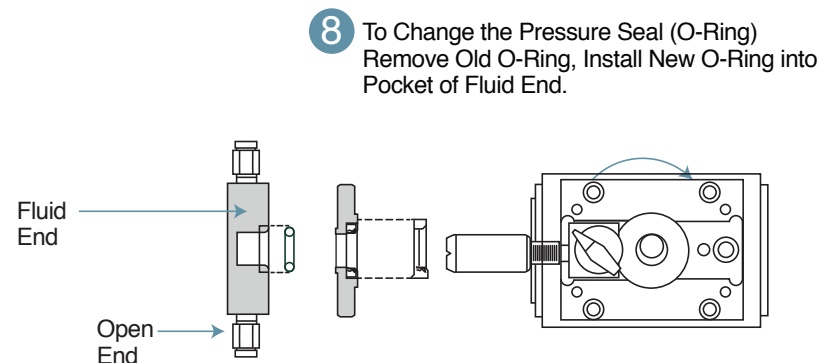


3



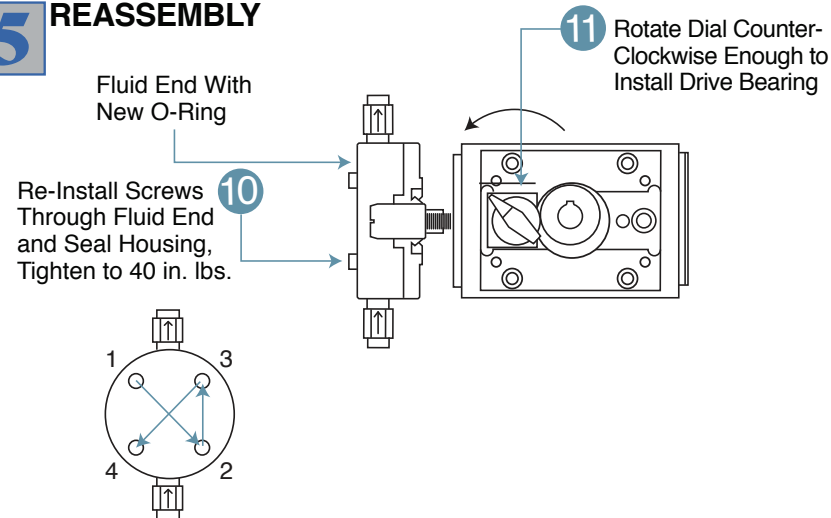
4

Replace Seals



5

REASSEMBLY



NOTE: After This Procedure is Complete, You Must Recalibrate the Injector to Your Specifications.

FOR TECHNICAL ASSISTANCE CALL
Hammonds Technical Services at (800) 582-4224